

XINYUANTAI STEEL PIPE GROUP CO., LTD.

(WELDING PIPE COMPANY)

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HEBEI LITONGLIAN SEAMLESS STEEL PIPE CO., LTD.

(SEAMLESS PIPE COMPANY)

ADD: 500 METERS EAST AWAY FROM CANGZHOU NORTH
ENTRANCE OF JING-HU EXPRESSWAY, CANGZHOU CITY,
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**KINGRUIMAN (BEIJING) INTERNATIONAL INVESTMENT
CO., LTD.**

ADD: ROOM 1501-1515, 15TH FLOOR, NO.402 BUILDING,
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鑫源泰钢管集团有限公司 (焊管公司)

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XINYUANTAI STEEL PIPE GROUP CO.,LTD.



- 直缝钢管
ERW STEEL PIPE
- 螺旋钢管
SSAW STEEL PIPE
- 无缝钢管
SEAMLESS STEEL PIPE





鑫源泰简介 /Introduction of XinYuanTai

鑫源泰钢管有限公司,始建于1998年,坐落在渤海之滨的河北省沧州经济技术开发区,企业投资54000000美元,现有职工488名,其中高级职称90名。

公司现有外径140-406ERW中直缝焊接钢管作业线一条,外径219-2220螺旋钢管生产线八条,年生产量650000吨,产值63050000美元,公司引进美国先进的林肯自动焊设备,先进的德国钢管生产线设备,具有科技含量高,工艺技术先进等特点。可按照石油行业标准、国家标准、美国石油学会API 5L/5CT标准生产,材质有Q235, Q345, GRB, X42-X100及各种型号钢管,广泛用于石油,煤气,天然气,热力发电等基础工程。

公司通过了ISO9001:2002质量管理体系认证,同时又获得了美国石油学会API 5L/5CT产品认证,取得了会标使用权。公司取得了职业健康安全体系认证,ISO14001:2004环境管理体系认证,提高了企业管理层次,为进军国际市场颁发了通行证。

Xinyuantai Steel Pipe Group Co., Ltd. was established in 1998, located in the Economic Technology Development Zone of Cangzhou city, Hebei province, by the bank of Bohai Sea. The company has a total asset of around 54 million US Dollars, Of its staff of 488 people, 90 are senior engineers.

The company has one production line of OD140-406mm ERW pipes and eight lines of OD219-2220mm SSAW pipes, with a total annual production capacity of 650,000 metric ton and a total production value of 63.05 million US Dollars. The company introduced Lincoln Automatic Welding equipment from the USA and pipe producing equipment from Germany, bringing its producing technology to an upper level. The company produces various steel grade pipes such as Q235, Q345, X42-X100 etc. according to Chinese Petroleum Industry Standard, Chinese National Standard and API 5L & API 5CT standards, in the application of petroleum, coal gas, natural gas and heating power station industry.

The company was successively granted with ISO9001:2000 Quality System certificate, API 5L and API 5CT certificates, OHMS18001:1999 Professional Health Management System certificate, and ISO14001:2004 Environmental Management System certificate, upgrading its management performance and paving a more prospective way to tap into the global market.

力通联简介 /Introduction of LiTongLian

中外合资河北力通联无缝钢管有限公司系由鑫源泰钢管集团和香港诚大投资有限公司共同出资筹建,经河北省发改委批准的集生产和经营于一体的河北省重点投资项目。

公司坐落于历史文化名城沧州,北靠京津,东临渤海,京沪高速公司,朔黄铁路和京沪高速铁路交汇于此,优越的地理位置和便利的交通便于公司运输和销售产品。

河北力通联无缝钢管有限公司专业生产无缝钢管,外径范围:φ114-φ406(273以上为热扩无缝管),钢级:GrA, GrB, X42-X70, Q345B,ST37,ST37.2, 10#,20#,J55, K55, N80,L80,T95,C95,T110,Q125,生产标准主要依据国家标准和API 5L/5CT标准。

力通联的年产能为25万吨,总产值为13亿。

力通联拥有最新科技的设备和具备经验的管理团队,力通联人致力于为客户提供质量最好的产品和最优质的服务,在互相理解和互惠互利的基础上与客户创造共赢。

Sino-HK joint venture Hebei Litonglian Seamless Steel Pipe Co., Ltd. was invested by Xinyuantai Steel Pipe Co., Ltd. and HongKong Chengda Investment Co., Ltd in 2005. The company was approved by Hebei Development and Reform Committee, mainly engaging in the production and trading of seamless steel pipes.

The company is located in the historical and cultural city of Cangzhou, which borders Tianjin and Beijing to the north and Bohai Sea to the east. Thanks to its convenient transportation system, as JingHu Railway, ShuoHuang Railway and JingHu Expressway cross here, the company enjoys a big advantage in supplying its products to the seaport and other parts of China.

Hebei Litonglian Seamless Pipe Co., Ltd. specializes in producing seamless pipes from φ114-φ406 (above 273mm is hot expand seamless pipe), with steel grade GrA, GrB, X42-X70, Q345B,ST37,ST37.2, 10#,20#,J55, K55, N80,L80,T95,C95,T110,Q125, according to both Chinese National standards and API 5L / 5CT standards.

The annual production capacity of Litonglian is about 250,000 metric ton, with a total production value of more than 238 million US Dollars.

With all its equipments adopting the latest technology and its experienced management team, Litonglian aims at providing its customers with the best quality product and the most considerate service, based on mutual benefit and understanding, to achieve mutual success with its customers.

金瑞曼简介 /Introduction of Kingruiman

金瑞曼(北京)国际投资有限公司创建于2008年3月,坐落在北京市朝阳区,广渠路金海国际商富中心,注册资金10000000人民币,现有员工30人。

金瑞曼是鑫源泰钢管集团下属子公司之一,同鑫源泰力通联一同开发国际贸易并且参国内各种石油工程。我们的经营覆盖两家专业工厂生产的三种钢管产品,包括多种材质规格的直缝焊管,螺旋钢管,无缝管,以及客户要求的其他产品。

作为中国较大的制造商,我们的产品在国际市场享有盛誉,产品出口到中东,南美,美国,欧洲。我们严格依据市场以及客户要求,保证产品质量。为客户提供最好的产品是鑫源泰集团不变的承诺。

Kingruiman (Beijing) International Investment Co., Ltd. was newly established in early 2008 in Beijing, with a registered capital of USD1.5 million and a total staff of 30 people.

Being one of the subsidiaries of Hebei Xinyuantai Steel Pipe Group, Kingruiman acts as a window of the Group for the promotion of international sales. Besides, Kingruiman also represents its mother group in the bidding of various tenders announced by domestic oil companies.

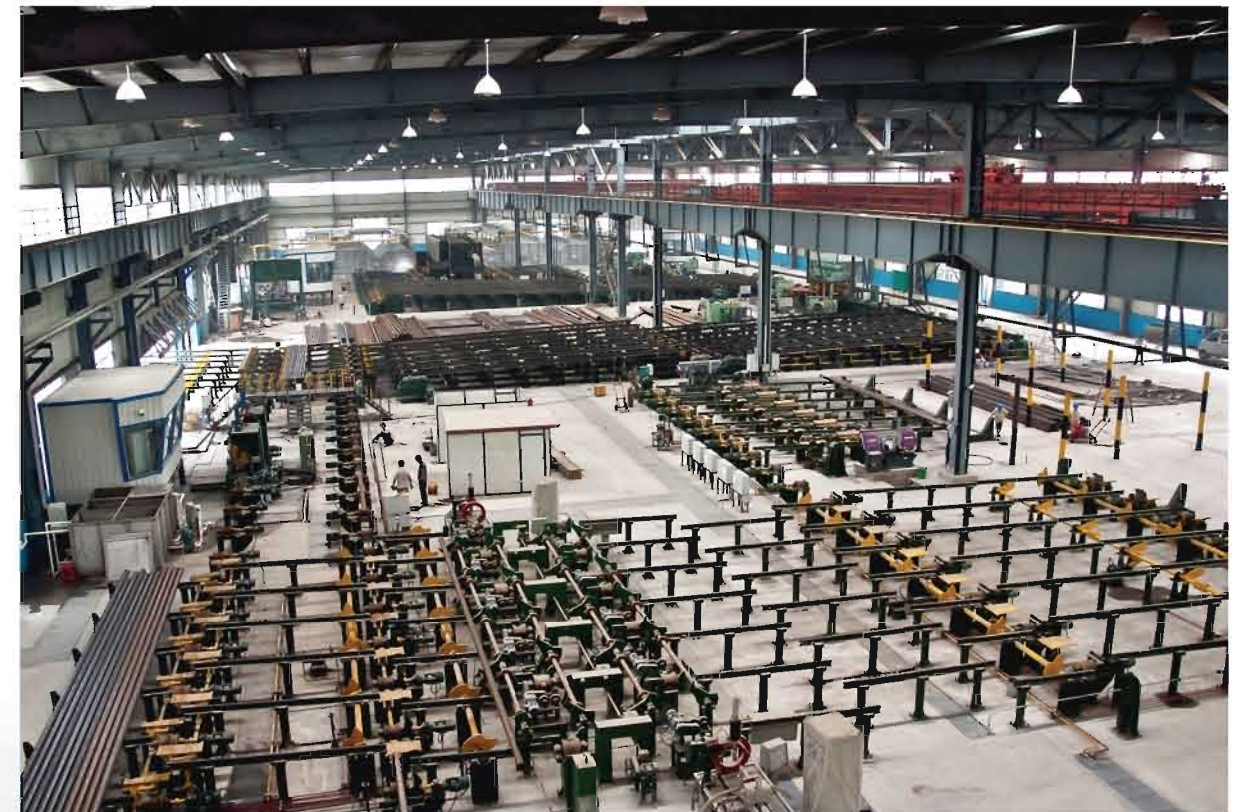
Thanks to the Group's full product range, Kingruiman supplies from ERW to SEAMLESS and to SSAW steel pipes. It can also help its customers source products that are beyond the production range of the Group's two factories.

As the exporting entity of the Group, Kingruiman is not only a supplier of steel pipe products, but also a service provider, thinking for its customers and providing them with professional exporting solutions.

 无缝钢管 /Seamless Steel Pipe



热轧无缝钢管生产线 /Hot Rolled Seamless Pipe Production Line



热处理生产线 /Heat Treatment Production Line



精密轧管机组 /Precise Hot Rolled Set



Unicorn 公司全功能 UT 检测系统
Multifunctional UT Test System



80Mpa 水压试验机 80Mpa Hydraulic Test Machine

无缝钢管 /Seamless Steel Pipe

1. 标准及规格 /Standard & Specification

标准 /Standard: API 5L, API 5CT, ASTM A106, ASTM A53,GB/T8162,GB/T8163,GB/T5310,GB/T3087

钢级 /Steel Grade: GrA, GrB, X42-X70, Q345B,ST37,ST37.2, 10#,20#,J55, K55, N80,L80,T95,C95,T110,Q125

2. 可生产尺寸 /Available sizes

无缝钢管外径，壁厚及理论重量

Seamless Steel Pipe Outside Diameter, Wall Thickness and Theoretical Weights.

NPS (inch)	OD (mm)		SCH20	SCH30	STD	SCH40	SCH60	SCH80	SCH100	SCH120	SCH140
1/8	10.3	WT			1.73	1.73		2.41			
		Kg/m			0.37	0.37		0.47			
1/4	13.7	WT			2.24	2.24		3.02			
		Kg/m			0.63	0.63		0.8			
3/8	17.1	WT			2.31	2.31		3.2			
		Kg/m			0.84	0.84		1.1			
1/2	21.3	WT	2.03		2.77	2.77		3.73			
		Kg/m	0.96		1.27	1.27		1.62			
3/4	26.7	WT	2.31		2.87	2.87		3.91			
		Kg/m	1.39		1.69	1.69		2.2			
1	33.4	WT	2.62		3.38	3.38		4.55			
		Kg/m	1.99		2.5	2.5		3.24			
1-1/4	42.2	WT	2.87		3.56	3.56		4.85			
		Kg/m	2.78		3.39	3.39		4.47			
1-1/2	48.3	WT	2.92		3.68	3.68		5.08			
		Kg/m	3.27		4.05	4.05		5.41			
2	60.3	WT	3.2		3.91	3.91		5.54			
		Kg/m	4.51		5.44	5.44		7.48			
2-1/2	73	WT	4.5		5.16	5.16		7.01			
		Kg/m	7.60		8.63	8.63		11.4			
3	88.9	WT	4.58		5.49	5.49		7.62			
		Kg/m	9.52		11.3	11.3		15.3			
3-1/2	102	WT	4.62		5.74	5.74		8.08			
		Kg/m	11.09		13.6	13.6		18.6			
4	114	WT	5.03		6.02	6.02		8.56	11.1		
		Kg/m	13.52		16.1	16.1		22.3	28.3		
5	141	WT	5.25	5.61	6.55	6.55		9.53		12.7	
		Kg/m	17.57	18.73	21.8	21.8		31		40.3	
6	168	WT	5.64	6.32	7.11	7.11		11		14.3	
		Kg/m	22.58	25.20	28.3	28.3		42.6		54.2	
8	219	WT	6.31	7.11	8.18	8.18	10.3	12.7	15.1	18.3	20.6
		Kg/m	33.10	37.15	42.6	42.6	53.1	64.6	75.9	90.4	101
10	273	WT	6.58	8.03	9.27	9.27	12.7	15.1	18.3	21.4	25.4
		Kg/m	43.23	52.47	60.3	60.3	81.5	96	115	133	155
12	324	WT	7.11	8.81	9.53	10.3	14.3	17.5	21.4	25.4	28.6
		Kg/m	55.56	68.48	73.9	79.7	109	132	160	187	208
14	356	WT	8.02	10	9.53	11.1	15.1	19.1	23.8	27.8	31.8
		Kg/m	68.82	85.32	81.3	94.6	127	158	195	225	254
16	406	WT	8.78	11.3	9.53	12.7	16.7	21.4	26.2	31	36.5
		Kg/m	86.00	109.99	93.3	123	160	204	246	287	333

备注：以上标准尺寸只做为客户参考，我们可根据客户要求安排生产

Remark: above standard and specifications are just as reference for our customers, we also can arrange to produce according to customer’ s request.

石油套管尺寸 /API 5CT Casing pipe size breakdown

Size		Wall		Theory Weight						Test Pressure(psi)				Type of Thread		
Outside Diameter		Thickness		Plain ends			Threads and Couplings			H-40		J-55 & K55		Short	Long	Butt-ress
in.	mm	in.	mm	lb/ft	kg/ft	kg/m	lb/ft	kg/ft	kg/m	Std.	Alt.	Std.	Alt.			
4 1/2	114 2/7	0.205	5.21	9.40	4.26	13.99	9.50	4.31	14.14	2,900	-	3,000	4,000	√		
		0.224	5.69	10.23	4.64	15.22	10.50	4.76	15.63			3,000	4,000	√		√
		0.250	6.35	11.35	5.15	16.89	11.60	5.26	17.26			3,000	4,900	√	√	√
5	127	0.220	5.59	11.23	5.09	16.71	11.50	5.22	17.11			3,000	3,900	√		
		0.253	6.43	12.83	5.82	19.09	13.00	5.90	19.35			3,000	4,500	√	√	√
		0.296	7.52	14.87	6.74	22.13	15.00	6.80	22.32			3,000	5,200	√	√	√
5 1/2	139 2/3	0.244	6.20	13.70	6.21	20.39	14.00	6.35	20.83	2,800	-	3,000	3,900	√		
		0.275	6.98	15.35	6.96	22.84	15.50	7.03	23.07			3,000	4,400	√	√	√
		0.304	7.72	16.87	7.65	25.11	17.00	7.71	25.30			3,000	4,900	√	√	√
6 5/8	168 1/3	0.288	7.32	19.49	8.84	29.01	20.00	9.07	29.76	2,800	-	-	-	√		
		0.288	7.32	19.49	8.84	29.01	20.00	9.07	29.76			3,000	3,800	√	√	√
		0.352	8.94	23.58	10.70	35.09	24.00	10.89	35.72			3,000	4,700	√	√	√
7	177.80	0.231	5.87	16.70	7.57	24.85	17.00	7.71	25.30	2,100	-	-	-	√		
		0.272	6.91	19.54	8.86	29.08	20.00	9.07	29.76	2,500	-	3,000	3,400	√		
		0.317	8.05	22.63	10.26	33.68	23.00	10.43	34.23			3,000	4,000	√	√	√
		0.362	9.19	25.66	11.64	38.19	26.00	11.79	38.69			3,000	4,600	√	√	√
7 5/8	193.70	0.300	7.62	23.47	10.65	34.95	24.00	10.98	35.72	2,500	-	-	-	√		
		0.328	8.33	25.56	11.55	38.04	26.40	11.97	39.29			3,000	3,900	√	√	√
8 5/8	219.10	0.264	6.71	23.57	10.65	35.08	24.00	10.89	35.72			2,700	-	√		
		0.304	7.72	27.02	12.26	40.21	28.00	12.70	41.67	2,300	-	-	-	√		
		0.352	8.94	31.10	14.11	46.28	32.00	14.51	47.62	2,600		-	-	√		
		0.352	8.94	31.10	14.11	46.28	32.00	14.51	47.62			3,000	3,600	√	√	√
		0.400	10.16	35.14	15.94	52.30	36.00	16.33	53.58			3,000	4,100	√	√	√
9 5/8	244 1/2	0.312	7.92	31.03	14.07	46.18	32.30	14.65	48.07	2,100	-	-	-	√		
		0.352	8.94	34.86	15.81	51.88	36.00	16.33	53.58	2,300	-	-	-	√		
		0.352	8.94	34.86	15.81	51.88	36.00	16.33	53.58			3,000	3,200	√	√	√
		0.395	10.03	38.94	17.66	57.95	40.00	18.14	59.53			3,000	3,600	√	√	√
10 3/4	273	0.279	7.09	31.20	14.15	46.43	32.75	14.86	48.74	1,200	1,700	-	-	√		
		0.350	8.89	38.88	17.64	57.86	40.50	18.37	60.27	1,600	2,100	-	-	√		
		0.350	8.89	38.88	17.64	57.86	40.50	18.37	60.27			2,100	2,900	√		√
		0.400	10.16	44.22	20.06	65.81	45.50	20.64	67.71			2,500	3,300	√		√
		0.450	11.43	49.50	22.45	73.67	51.00	23.13	75.90			2,800	3,700	√		√
11 3/4	298 2/5	0.333	8.46	40.60	18.42	60.42	42.00	19.05	62.50	1,400	1,800	-	-	√		
		0.375	9.52	45.56	20.67	67.80	47.00	21.32	69.95			2,100	2,800	√		√
		0.435	11.05	52.57	23.85	78.23	54.00	24.49	80.36			2,400	3,300	√		√
		0.489	12.42	58.81	26.68	87.52	60.00	27.22	89.29			2,700	3,700	√		√
13 3/8	339 2/3	0.330	8.38	45.98	20.86	68.43	48.00	21.77	71.43	1,200	1,600	-	-	√		
		0.380	9.65	52.74	23.92	78.49	54.50	24.72	81.11			1,900	2,500	√		√
		0.430	10.92	59.45	26.97	88.47	61.00	27.67	90.78			2,100	2,800	√		√

备注：以上标准尺寸只做为客户参考，我们可根据客户要求安排生产

Remark: above standard and specifications are just as reference for our customers, we also can arrange to produce according to customer’ s request.



质量监控 /Quality Control



超声波检测
Ultrasonic Testing



电子显微镜
Electron Microscope



万能材料试验机
Universal test machine



X光工业电视探
X-ray industrial monitor detector damages



光谱仪
Optical Spectrometer

公司为确保产品质量与合格出厂，投巨资配置一系列产品检测设备，如 X 光工业电视，在线超声波探伤仪，水压试验机，金相试验机，拉伸试验机等，建立了检测中心，理化实验中心等，这些精密的检测设备，保证了合格产品的出厂。

In order to guarantee product quality and ensure smoothly deliver to customer, the company invest huge cost to build a series test equipment such as industrial X-ray television ,online ultrasonic flaw detector ,water pressure testing machine ,metallographic testing machine, draw strength testing machine and set up monitoring center ,experimental centre of physical and chemical etc. These accurate equipments ensure best quality product to clients

螺旋钢管 /Spiral Steel Pipe

螺旋钢管生产车间，位于鑫源泰厂区南部，高 12 米，全长 218 米，建筑面积 13800 平方米。有八条螺旋制造生产线，引进美国先进的林肯焊接设备，生产出的钢管耐高温，耐高压，致密性强，防渗漏，广泛用于石油，天然气，热力发电等工程。.

The SSAW pipe workshop lies in the south part of Xinyuantai Steel Pipe Co., Ltd., with 12m in height and 218m in length, covering a construction area of 13800 square meters. The work shop has eight SSAW production lines, of which the Lincoln Automatic Welding equipments were introduced in from the USA. With this advance technology, the pipes from these lines characterize in high-temperature resistance, high pressure, high density and leak-proof, etc.

The products are mainly applied to petroleum, gas and heating power station and so on.



林肯焊接设备—双丝、双面螺旋钢管机组。
US-introduce "Lincoln" Welding Device
- Dual-side Submerged- Arc
Spiral Welding Unit.



螺旋钢管 /Spiral Steel Pipe

1. 标准及规格 /Standard & Specification

标准 /Standard: API 5L; GB/T9711.1-1997

钢级 /Steel Grade: GrA, GrB, X42- X100

2. 可生产尺寸 /Available sizes

螺旋钢管外径，壁厚及理论重量

Spiral Steel Pipe Outside Diameters, Wall Thickness and Theoretical Weights

Weight / kg/m WT/ mm	Outside Diameter / mm														
	219	273	323.9	325	355	377	406	426	466	478	508	529	560	630	720
6	31.52	39.51	47.04	47.20	51.64	54.89	59.18	62.14	68.06	69.84	74.28	77.38	81.97	92.33	105.64
7	36.60	45.92	54.70	54.89	60.07	63.87	68.88	72.33	79.23	81.30	86.48	90.11	95.46	107.54	123.08
8	41.63	52.28	62.32	62.54	68.46	72.80	78.52	82.46	90.35	92.72	98.64	102.78	108.90	122.71	140.46
9		58.59	69.89	70.13	76.79	81.67	88.11	92.55	101.43	104.09	110.75	115.41	122.29	137.82	157.80
10		64.86	77.41	77.68	85.08	90.50	97.65	102.59	112.45	115.41	122.81	127.99	135.63	152.89	175.09
11							107.15	112.57	123.42	126.68	134.82	140.51	148.92	167.91	192.32
12							116.59	122.51	134.35	137.90	146.78	152.99	162.16	182.88	209.51
13											158.69	165.42	175.36	197.80	226.65
14														212.67	243.74

WT/ mm	Weight / kg/m	Outside Diameter / mm													
	820	920	1020	1120	1220	1320	1420	1520	1620	1720	1820	1920	2020	2220	
6	120.44	135.24													
7	140.34	157.60	174.86	192.13											
8	160.19	179.92	199.65	219.38	239.10	258.83									
9	179.99	202.19	224.38	246.58	268.77	290.96									
10	199.75	224.41	249.07	273.73	298.39	323.05	347.71	372.37	397.03						
11	219.45	246.58	273.70	300.83	327.95	355.08	382.21	409.33	436.46						
12	239.10	268.70	298.29	327.88	357.47	387.06	416.66	446.25	475.84	505.43	535.02				
13	258.71	290.77	322.82	354.88	386.94	419.00	451.06	483.11	515.17	547.23	579.29				
14	278.26	312.79	347.31	381.84	416.36	450.88	485.41	519.93	554.46	588.98	623.50	658.03	692.55	761.60	
15		334.76	371.75	408.74	445.73	482.72	519.71	556.70	593.69	630.68	667.67	704.66	741.65	815.63	
16		356.68	396.14	435.59	475.05	514.51	553.96	593.42	632.87	672.33	711.79	751.24	790.70	869.61	
17			420.48	462.40	504.32	546.24	588.17	630.09	672.01	713.93	755.85	797.78	839.70	923.54	
18			444.77	489.16	533.54	577.93	622.32	666.71	711.10	755.48	799.87	844.26	888.65	977.42	

备注：以上标准尺寸只做为客户参考，我们可根据客户要求安排生产

Remark: Above standard and specifications are just as reference for our customers, we also can arrange to produce according to customer’ s request.

直缝钢管 /ERW PIPE

高频直缝焊接钢管生产车间建立于 2002 年 10 月份，建筑面积为 10800 平方米，是沧州市最大的高频直缝焊接钢管生产车间。

该车间生产纵向高频直缝焊接钢管，外直径从 140 毫米到 406 毫米，年生产能力为 12 万吨。这条生产线的主体设备从德国引进，设备先进的技术保证了产品具有高密度、耐高温等可靠质量，以满足客户的需求。

高频直缝焊管主要用于石油和天然气等领域。

ERW workshop was set up in October 2002, with a construction area of 10,800square meters. It is the largest workshop for ERW pipes in Cangzhou city.

This workshop produces ERW pipes from OD140-406mm, with an annual production capacity of 120,000 metric ton.

Of this ERW line, the key equipment is introduced from Germany, and its advanced technology ensures the products with high density, high-temperature resistance and thus reliable quality, to meet customers’ needs.

Our ERW pipes are widely used as oil field pipe line and natural gas pipeline, etc.



直缝钢管生产线 /ERW Production Line

自美国及德国引进的先进的自动化焊接设备

Advanced-technology automatic welding units introduced from the USA and Germany.



直缝钢管 /ERW Steel Pipe

1. 标准及规格 /Standard & Specification

标准 /Standard: API 5L, API 5CT, ASTM A53, ASTM A252, ASTM A500, BS1387

钢级 /Steel Grade: GrA, GrB, X42-X70

2. 可生产尺寸 /Available sizes

直缝钢管外径，壁厚及理论重量

ERW Steel pipe outside diameter,Wall thinkness and theoretcsl weights

OD /mm	Wall Thickness / mm													
	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	7.0	8.0	9.0	10.0	11.0	12.0
	Theoretical Weight: kg/m													
21.3	1.16	1.35	1.54											
26.8	1.50	1.76	2.01											
33	1.88	2.22	2.55	2.86										
42	2.44	2.89	3.32	3.75										
48	2.81	3.33	3.84	4.34										
60	3.54	4.22	4.86	5.52	6.16									
76	4.53	5.40	6.26	7.10	7.93									
89		6.36	7.38	8.38	9.38	10.36								
102		7.32	8.50	9.67	10.82	11.96	13.09	14.20						
114			9.54	10.85	12.15	13.44	14.72	15.98						
127			10.66	12.13	13.59	15.04	16.48	17.90						
133			11.18	12.72	14.26	15.78	17.29	18.79						
140				13.42	15.04	16.65	18.24	19.83	22.96					
159				15.29	17.14	18.99	20.82	22.64	26.24	29.79	29.79			
165					17.81	19.73	21.63	23.53	27.27	30.97	30.97			
180					19.48	21.58	23.67	25.75	29.86	33.93	33.93			
194						23.30	25.57	27.82	32.28	36.69	36.69			
219						26.39	28.96	31.52	36.60	41.63	41.63			
245						29.59	32.48	35.36	41.08	46.76	46.76	57.95		
273						33.04	36.28	39.51	45.92	52.28	52.28	64.86		
325								47.20	54.89	62.54	62.54	77.68	85.18	
377								54.89	63.87	72.80	72.80	90.50	99.28	108.01
402								58.59	68.18	77.73	77.73	96.67	106.06	115.41
426								62.14	72.33	82.46	82.46	102.59	112.57	122.51
450								65.69	76.47	87.20	87.20	108.50	119.08	129.61
508								74.28	86.48	98.64	98.64	122.81	134.82	146.78
610								79.27	104.09	118.76	133.39	147.96	162.48	176.96

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THE NETWORK
OF DISTRIBUTION

销售网络图

