

Ajman Factories "CNC" Equipment Trading

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[Used CNC Structural Steel Fabrication Machines] [Services, Spares & CONTROL UPGRADES for Peddinghaus/ Ficep/ Wagner/ Trennjaeger/ Kaltenbach] [We also offer NEW BEAM LINE DRILL /SAW and other CNC Fabrication machines].

To >> All Genuine buyers of Beam Processing Machine:>>

We have a TRENNJAGER – BEAM Drill/ SAW available

(Still in GmbH) that is up for sale – in as it is condition.

Trannjaeger Beam Drilling / Saw line 3 B40

with 15 m in feed and 15 m out-feed roller system

for completely processing beam of 1000mm , specification as per ANNEX- B (as it is condition)

Price : Euros 46,000=00 Free Loaded at GmbH.

Trennjaeger longitudinal cold saw PMC12

specification as per ANNEX- B, (as it is condition)

Price : Euros 16,000=00 Free Loaded at GmbH

IF bought as a Package the Total price is : Euros 58,000/= Free Loaded at GmbH

You may buy the machine and we can retrofit/recondition the machine with same scope as Annex A , at a price of Euros 90,000/- (40% advance; 40% upon delivery; 20% upon completion; completion time 4 months)

Annex. A - Scope of RECONDITIONING and RETROFITTING

Electrical Reconditioning Of Drilling Center:

New Panel , New Control, New Wiring for the Drilling Center

- Retrofit a new SIEMENS 810D CNC Control with NEW PLC system
- Fit new Motors & new Encoders with New Motors/ Signal cables at the machine
- New Electrical Panel with all new Servo Drives & New Switchgear elements
- Replace functionally failed electrical elements at the machine e.g. Switches.
- Complete new Wiring for the Machine Elements fitted at Drilling Machine.

Electrical Reconditioning Of Roller way system

New Panel , New Wiring for the Roller conveyor system :

- New Conveyor Panel with Frequency Drives for Speed control of Conveyor motors.
- Replace all Faulty wiring/ Cable trays to Switches/ Solenoids/ Motors fitted at Conveyor
- replace functionally failed electrical elements – limit switches, motors, solenoids etc. at the conveyor
- Remove motors- Check & Re-varnish If needed rewind.
- Check all the Cylinders/ solenoids/ switches – replace functionally failed elements.
- One year after sales support.

Electrical Reconditioning Of Sawing Machine.

New Panel , New Control, New Wiring for the Saw machine :

- Retrofit a new length gauging Position controller
- New Electrical Panel with all new Switchgear elements
- Replace functionally failed electrical elements at the machine e.g. Switches.
- Complete new Wiring for the Machine Elements fitted at SAW Machine.
- One year after sales support

Mechanical reconditioning of Beam / Saw and Roller Guide ways system

Mechanical overhaul of Drilling machine,

Reconditioning Mechanical-

- Clean, lubricate and Replace/Repair all functionally failed Mechanical components e.g. Hydraulic element/ Gear box, Spindle, Clamps etc.

Repaint the Drilling Center

Mechanical overhaul of Roller-way system

Reconditioning Mechanical-

- Clean, lubricate and Replace/Repair all functionally failed Mechanical components E.G. - Hydraulic elements, Cylinder/ Links / rollers, Clamps etc.

Repaint the Roller conveyor System.

Mechanical overhaul of Saw machine

Reconditioning Mechanical-

- Clean, lubricate and Replace/Repair all functionally failed Mechanical components
- Hydraulic element/ Gear box, Clamps etc.

Repaint the SAW

Our Contact Nos:

*Telephone - Customer Care: 00971-50-3650229 *Telephone- Technical Support: 00971-50-8650013

* Telephone- Sales Deptt: 00971-6-7472141 * Fax: 00971-6-7471742

** Email: ajmanfet@emirates.net.ae ; **Web: www.cnc-machinery-services-spares.com

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ANNEX: B SPECIFICATION SHEET		
"Trennjaeger Drilling machine 3 B40; Year 1982" + Roller system – 15 meters on Both Sides of Drill and Saw ; 5 Mtrs Cross transport + <u>Trennjaeger longitudinal cold saw PMC12</u>		
Technische Daten zur Sägebohranlage Trennjaeger 3B40 – PMC 12	Technical description of the saw and drilling line Trennjaeger 3B40/PMC12	
- Bohrachsen: 2 Stück Horizontal ; 1 Stück Vertikal - drilling □spindle: 2 pc. Horizontal; 1 pc. Vertical - Bohrdurchmesser: 10 – 50 mm - caliper : 10 – 50 mm - Arbeitsbereich: 450 x 1020 mm - Drehzahlen der Spindeln: bis max 1028 U/min - drill speed: up to 1028 U7min - Werkzeuge: 1 Werkzeug pro Achse; Schnellwechsellvorrichtung - tools: one per □pindle : ca. 7000 Kg - Abmessung: 4.700x1.400x2.350 mm	- drilling axles: 2 pieces of horizontal; 1 pieces of vertical - Drilling spindle: 2 PC. Horizontal; 1 PC vertically - Hole diameters: 10 – 50 mm - caliper: 10 – 50 mm - work area: 450 x 1020 mm - working space: 450 x 1020 mm - rpm of the spindles: to max 1028 U/min - drill speed: UP 1028 U7min - tools: 1 tools per axle; Quick change device - tools: one per spindle - weight: approx. 7000 kg - dimension: 4,700 x 1,400 x 2,350 mm	
Roller system – 15 meters on Both Sides of Drill and Saw ; 5 Mtrs Cross transport .		
Rollengänge: Rollenbreite 1050 mm Arbeitshöhe: 1010 mm Lenght of rollerway's: 15.000 mm both side's for the Drill and Saw Crosstransports: 5.000 mm length Place dimension of the line : ca. 40 meter x 8 meter	Role courses: Rollerway width: 1050 mm Working high: 1010 mm Lenght Of rollerway's: 15,000 mm both side's for the Drill and Saw CROSS transport: 5,000 mm of length Place dimension OF the LINE: approx.. 40 meters of x of 8 meters	
<u>Trennjaeger Langschnitt Kaltkreissäge PMC 12</u>	<u>Trennjaeger longitudinal cold saw PMC12:</u>	
- Schnittbereich 90°: 300 x 1000 mm - cutting width 90°: 300 x 1000 mm - Gehrung re / li 45°: 300 x 700 mm - mitre ri/le/ 45°: 300 x 700 mm - Sägeblatt: 910 mm - Sägemotor: 6 KW - Schnittgeschwindigkeit: 16/32 – 22/44 m/min - Sägeblattvorschub: 0-4000 mm/min - sawblade feed: 0-4000 mm/min - Hydraulikpumpe: 4 KW - Hydr. Spanner: 3 Horizontal; 1 Vertikal - clamping unit: 3 horizontal; 1 vertical - Materialauflagehöhe: 1010 mm - workinghigh: 1010 mm - Abmessung: LxBxH 3900 x 1250x1960 mm - dimension: LxBxH 3900 x 1250 x 1960 mm- Gewicht: ca. 4300 Kg.	- cut range 90°: 300 x 1000 mm - cutting width 90°: 300 x 1000 mm - mitre RH/left 45°: 300 x 700 mm - mitre ri/le/ 45°: 300 x 700 mm - sawblade diam.: 910 mm - - sawing motor: 6 KW - cutting speed: 16/32 - 22/44 m/min - saw blade feed motion: 0-4000 mm/min - sawblade feed: 0-4000 mm/min - hydraulic pump: 4 KW - hydraulic tension adjusters: 3 horizontal; 1 vertical - clamping unit: 3 horizontal; 1 vertically - material edition height: 1010 mm - working high: 1010 mm - dimension: LxBxH 3900 x 1250 x 1960 mm - weight: approx.. 4300 kg.	Price Euros 58,000=00 Free loaded at Germany. Transport + taxes extra.

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