

Ajman Factories "CNC" Equipment Trading

1

[Used CNC Structural Steel Fabrication Machines] [Services, Spares & CONTROL UPGRADES for Peddinghaus/ Ficep/ Wagner/ Trennjaeger/ Kaltenbach][We also offer NEW BEAM LINE DRILL /SAW and other CNC Fabrication machines].

Ajman Factories Equipment Proudly presents – Trennjaeger Beam/ Saw Plant

Summary of offer

We have bought an Old Trennjaeger Beam Drilling / Saw line (on its way to UAE), We offer it for sale

*Reconditioned Trennjaeger Beam Drilling / Saw line 3 B40 +PMC12 with 15 m in feed and 15 m out-feed roller system
for completely processing beam of 1000mm*

*The machine is to be fitted **BRAND NEW Siemens CNC Control system + All new Electrical** [Recondition/ Retrofit scope- As per annex. A]
Ex Works – CNC automation RAK Delivery after 4 Months*

Is offered at PRICE : € 1,68,400=00

Details on next pages.

If you want to Book the Machine in Reconditioned / Retrofit Condition

Pay Advance Booking Amount i.e.40%

(Booking amount is Fully refundable,

If the machine does not meet customers Machine acceptance criteria. after Completion of Retrofitting/ Refurbish)

***When you take delivery of the Machine you Pay Balance 60%,
(after inspection of machine and it's adherence to Machine acceptance criteria.)***

Delivery After 4 Months

You can inspect the machine in Working condition at our Works when it is complete

You must pay before taking delivery.

Transport to your works extra.

Support for installation at your site to be provided by you. We install without any extra cost.

... If you are interested you would find the detailed offer on following pages.

Photos of existing machine also included

Call us right away to make a deal for the machine. Machine is offered subject to prior sale.

Our Contact Nos:

*Telephone - Customer Care: 00971-50-3650229 *Telephone- Technical Support: 00971-50-8650013

* Telephone- Sales Deptt: 00971-6-7472141 * Fax: 00971-6-7471742

** Email: ajmanfet@emirates.net.ae ; **Web: www.cnc-machinery-services-spares.com

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2

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Ajman factories equipment trading offers		
"Trennjaeger Drilling machine 3 B40; Year 1982" + Roller system – 15 meters on Both Sides of Drill and Saw ; 5 Mtrs Cross transport + <u>Trennjaeger longitudinal cold saw PMC12</u>		
Sales offer ref: BS_2006_3B40_23 Date : 22 September 2006		
Technische Daten zur Sägebohranlage Trennjaeger 3B40 – PMC 12	Technical description of the saw and drilling line Trennjaeger 3B40/PMC12	
- Bohrachsen: 2 Stück Horizontal ; 1 Stück Vertikal - drilling □spindle: 2 pc. Horizontal; 1 pc. Vertical - Bohrdurchmesser: 10 – 50 mm - caliper : 10 – 50 mm - Arbeitsbereich: 450 x 1020 mm - Drehzahlen der Spindeln: bis max 1028 U/min - drill speed: up to 1028 U7min - Werkzeuge: 1 Werkzeug pro Achse; Schnellwechsellvorrichtung - tools: one per □pindle - ca. 7000 Kg - Abmessung: 4.700x1.400x2.350 mm	- drilling axes: 2 pieces of horizontal; 1 pieces of vertical - Drilling spindle: 2 PC. Horizontal; 1 PC vertically - Hole diameters: 10 – 50 mm - caliper: 10 – 50 mm - work area: 450 x 1020 mm - working space: 450 x 1020 mm - rpm of the spindles: to max 1028 U/min - drill speed: UP 1028 U7min - tools: 1 tools per axle; Quick change device - tools: one per spindle - weight: approx. 7000 kg - dimension: 4,700 x 1,400 x 2,350 mm	
Roller system – 15 meters on Both Sides of Drill and Saw ; 5 Mtrs Cross transport .		
Rollengänge: Rollenbreite 1050 mm Arbeitshöhe: 1010 mm Lenght of rollerway's: 15.000 mm both side's for the Drill and Saw Crosstransports: 5.000 mm length Place dimension of the line : ca. 40 meter x 8 meter	Role courses: Rollerway width: 1050 mm Working high: 1010 mm Lenght Of rollerway's: 15,000 mm both side's for the Drill and Saw CROSS transport: 5,000 mm of length Place dimension OF the LINE: approx.. 40 meters of x of 8 meters	
<u>Trennjaeger Langschnitt Kaltkreissäge PMC 12</u>	<u>Trennjaeger longitudinal cold saw PMC12:</u>	
- Schnittbereich 90°: 300 x 1000 mm - cutting width 90°: 300 x 1000 mm - Gehrung re / li 45°: 300 x 700 mm - mitre ri/le/ 45°: 300 x 700 mm - Sägeblatt: 910 mm - Sägemotor: 6 KW - Schnittgeschwindigkeit: 16/32 – 22/44 m/min - Sägeblattvorschub: 0-4000 mm/min - sawblade feed: 0-4000 mm/min - Hydraulikpumpe: 4 KW - Hydr. Spanner: 3 Horizontal; 1 Vertikal - clamping unit: 3 horizontal; 1 vertical - Materialauflagehöhe: 1010 mm - workinghigh: 1010 mm - Abmessung: LxBxH 3900 x 1250x1960 mm - dimension: LxBxH 3900 x 1250 x 1960 mm- Gewicht: ca. 4300 Kg.	- cut range 90°: 300 x 1000 mm - cutting width 90°: 300 x 1000 mm - mitre RH/left 45°: 300 x 700 mm - mitre ri/le/ 45°: 300 x 700 mm - sawblade diam.: 910 mm - - sawing motor: 6 KW - cutting speed: 16/32 - 22/44 m/min - saw blade feed motion: 0-4000 mm/min - sawblade feed: 0-4000 mm/min - hydraulic pump: 4 KW - hydraulic tension adjusters: 3 horizontal; 1 vertical - clamping unit: 3 horizontal; 1 vertically - material edition height: 1010 mm - working high: 1010 mm - dimension: LxBxH 3900 x 1250 x 1960 mm - weight: approx.. 4300 kg.	Price after reconditioning as per the scope on next page Euros 1,68,400/= Ex Works CNC Automation RAK. [Any taxes/ Transport to customer works is extra]

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Annex. A

Scope of RECONDITIONING and RETROFITTING

Electrical Reconditioning Of Drilling Center:

New Panel , New Control, New Wiring for the Drilling Center

- Retrofit a new SIEMENS 810D CNC Control with NEW PLC system
- Fit new Motors with New Motors cables at the machine
- Fit New encoders with new cables at the machine
- New Electrical Panel with all new Servo Drives & New Switchgear elements
- Replace functionally failed electrical elements at the machine e.g. Switches.
- Complete new Wiring for the Machine Elements fitted at Drilling Machine.

Electrical Reconditioning Of Roller way system

New Panel , New Wiring for the Roller conveyor system :

- New Conveyor Panel with Frequency Drives for Speed control of Conveyor motors.
- Replace all Faulty wiring/ Cable trays to Switches/ Solenoids/ Motors fitted at Conveyor
- replace functionally failed electrical elements – limit switches, motors, solenoids etc. at the conveyor
- Remove motors- Check & Re-varnish If needed rewind.
- Check all the Cylinders/ solenoids/ switches – replace functionally failed elements.
- One year after sales support.

Electrical Reconditioning Of Sawing Machine.

New Panel , New Control, New Wiring for the Saw machine :

- Retrofit a new length gauging Position controller
- New Electrical Panel with all new Switchgear elements
- Replace functionally failed electrical elements at the machine e.g. Switches.
- Complete new Wiring for the Machine Elements fitted at SAW Machine.
- One year after sales support

Mechanical reconditioning of Beam / Saw and Roller Guide ways system

Mechanical overhaul of Drilling machine.

Reconditioning Mechanical-

- Clean, lubricate and Replace/Repair all functionally failed Mechanical components e.g. Hydraulic element/ Gear box, Spindle, Clamps etc.

Repaint the Drilling Center

Mechanical overhaul of Roller-way system

Reconditioning Mechanical-

- Clean, lubricate and Replace/Repair all functionally failed Mechanical components E.G. - Hydraulic elements, Cylinder/ Links / rollers, Clamps etc.

Repaint the Roller conveyor System.

Mechanical overhaul of Saw machine

Reconditioning Mechanical-

- Clean, lubricate and Replace/Repair all functionally failed Mechanical components
- Hydraulic element/ Gear box, Clamps etc.

Repaint the SAW

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