



沧螺集团
CANGLUO GROUP

CANGZHOU

SPIRAL STEEL PIPES GROUP CO.,LTD

CANGZHOU GALAXY STEEL PIPE CO., LTD



- SSAW PIPE
- LSAW PIPE
- CASING

- ERW PIPE
- SMLS PIPE
- TUBING

Group profile

Cangzhou Spiral Steel Pipes Group Co., Ltd is located in No. 92 JieFang East Road, Xinhua District, Cangzhou City, Hebei Province, which is a joint-stock corporation established in 1994. The group is a large-size enterprise and key metallurgic enterprise of Hebei province, The Group has developed to five subsidiaries: Cangzhou Spiral Steel Pipes Group Co.,Ltd , Cangzhou Double Dragon Steel Pipe Co., Ltd, Dalipal Pipe Company, Cangzhou Oukai Anticorrosion & Thermal Insulation Project Co.Ltd. and Cangzhou Galaxy Steel Pipe Co., Ltd.

The group has total assets of 1.8 billion yuan, covers an area of 450,000 square meters, including 128,000 square meters workshops. The group have thirteen submerged arc spiral steel pipe production lines, one hot-rolled seamless steel pipe production line and one heat treatment production line, one Anti-Corrosion coating production line and one thermal insulation production line. The main productions are SSAW and seamless steel pipe. Pipe varieties include: long distance land transmission pipe, seabed oil transmission spiral pipe, gas transportation seamless and SSAW pipe, casing and coupling pipe, oil pipeline pipe, oil cracking tubes, high pressure boiler tube, cylinder tube, high pressure chemical fertilizer pipe, hydraulic pillar tube, automobile axle tube. The application fields of our products are in petroleum, natural gas, aerospace, shipbuilding, coal, chemicals, automobile manufacturing, etc. Our pipes have been used in many national Large-scale key projects, such as CNPC, CSIC, South-to-North water diversion, West-East Gas Transmission, Henan Luoyang Xiaolangdi, Beijing-Shanghai high-speed railway, ect. Our quality products are widely welcomed and highly applauded by both domestic and international customers. While in the service of the domestic market, we are committed to explore the international market, our products are successfully sold to Middle East , South Asia , South & North America, Russia and so on.

The group has a total annual production capacity of 550,000 metric ton and a total production value of 3.8 billion USD, with 400,000 metric ton SSAW pipe, OD 219- 3520mm, Thickness 6.0mm-28mm, steel grade Q235-X80; 150,000 metric ton seamless steel pipes, OD 88.9mm-323.8mm, Thickness 6mm-35mm, steel grade 20# B-X60, J55-P110. The capacity of heat treatment production line is 120,000 metric ton.

Advanced production technology, perfect testing equipment, and strict process control ensured our quality's reliability and stability. The group has successively obtained such certificates as Manufacture License of Special Equipment People's Republic of China, API Spec 5L & API Spec 5CT Monogram certificates, ISO9001:2000 International Quality System certificate, OHMS18001:1999 Occupational Health and Safety Management System certificate, ISO14001:2004 Environmental Management System certificate, we became the qualified supplier of Purchasing Department (Energy No.1. net) of CNPC, and also we are the qualified supplier of Sinopec.

For so many years, our company put the customer first, establishes pre-sales, on-sales and after-sales service standard so that completely satisfy the demand of the customer in all process. Our product gain trust from customer and we establish long term and mutual benefit cooperation with customer. Our company was awarded "Top10 excellent enterprise" by the state of Cangzhou and Hebei province; "Top100 national enterprise with good reputation in contract fulfillment" and " National excellent enterprise in quality and service" by State Economic and Trade Commission and State Administration of Industry and Commerce; "AAA Credit Enterprise" by Agricultural Bank of China, Hebei branch. " WUZHOU" brand gained "the well-known brand product of Hebei province."

The president and general manager Sun Tieling sincerely welcome customers from everywhere.



Subsidiary Profile

Cangzhou Double Dragon Steel Pipe Co., Ltd.

Cangzhou Double Dragon Steel Pipe Co., Ltd., is located at No.27, Beihai Road, Cangzhou Economy Development Zone. It occupied 100000 square meters, with about 230 employees and 7 advanced spiral steel pipe production lines and equipments including fly-welding process leading top technical level in china. the company can produce large diameter, heavy wall thickness

and high-level steel grade pipes, fully satisfy the high and complex requirement from the clients. The products can comply with API 5L, ASTM A 252, ASTM A53, GB/T9711 2011, SY/T5037-2000 standards and materials: Q235, Q345, ST37, ST42, S275, S355, B-X80

Dalipal Pipe Company High- Tech Zone Branch

Dalipal Pipe Company High- Tech Zone Branch (Former name: Hebei Litong Lian Seamless Steel Pipe Co., Ltd) is located in Cangzhou High- Tech Zone, 500 meters east from the Exit of Cangzhou station on expressway between Beijing and Shanghai, Hebei Province, China

It occupied 170000 square meters, with about 210 employees, it has one Hot Rolled Seamless Steel Pipes production line and one heat treatment line. annual production capacity is 150,000Tons. Outside Diameter Range of pipes is from 88.9-323.8mm, and Wall Thickness Range is from 6-30mm(SCH,STD,XS).

The advanced production line, imported Temperature Control

System from Krom Schroder Germany; imported online Ultrasonic Detection System from Unicorn Company England, Equipped with advanced manufacturing process, complete test and inspection system, strictly process control system has assured stable and high quality pipes. The main products include seamless steel line pipes with API 5L, ASTM A106, ASTM A53, Steel grade: B- X70 PSL1 and PSL2 and casing pipe with API 5CT, Steel grade: J55- P110 PSL1 and PSL2. and other boiler tube, cylinder tube, high pressure chemical fertilizer pipe, hydraulic pillar tube, automobile axle tube.

Cangzhou Oukai Pipeline Anti-Corrosion and Thermal Insulation Engineering Co.,Ltd.

Cangzhou Oukai Pipeline Anti-Corrosion and Thermal Insulation Engineering Co.,Ltd. is located at No.27, Beihai Road, Development District, Cangzhou City, Hebei Province. It occupies 70,000 square meters, there are 88 employees. The company has one Anti-Corrosion coating production line and one thermal insulation production line. The company can undertake various of external and internal coatings project for steel Pipes and fittings: single or two-layer fusion bonded epoxy power (FBE), 2PE, 3PE, 2PP, 3PP. thermal insulation project :Black jacket polyurethane heat preservation, yellow jacket polyurethane heat preservation,

Rock wool insulating, Calcium silicate insulation, aluminum silicate insulation, Magnesium silicate insulation. In addition, we can supply various paint anticorrosion: e.g. GZ-2 high polymer coating, propenoic acid coating, IPN8710 non-toxic coating, Organic silicon resistant high temperature coating, epoxy tar coating, epoxy coating, and internal coating of cement Mortar. The standard include DIN30670, DIN30671, AWWA C210, CECS10-89, Q/CNPC38-2000, SY/T0414, SY/T0315, SY/T0447, SY/T0413, CJ/T114, CJ/T120 etc.

Cangzhou Galaxy Steel Pipe Co. Ltd

Cangzhou Galaxy Steel Pipe Co. Ltd located in Cangzhou Taida international Plaza Center is the international business and investment subsidiary of Group. its mission is to establish communication and cooperation channels with foreign friends and customers, export self-produced steel pipe and other steel products in order to meet client demand, the company can also engage in international tender with foreign partners. Moreover

it also has the mission to find out investment opportunity around the world. For many years it succeeds in many oil and gas projects and international distributors cooperation, exports many steel pipes and fittings around the world, gains extensive recognition from customers. The main customers include Sinopec, Petrochina, PDVSA, NNPC, NICO, OOC etc

Certificate of Approval





沧州众润钢管
CANGZHOU GALAXY STEEL PIPE CO. LTD

Production Equipment



Testing Equipment



products Show



SSAW&LSAW

1、Standard & Specification

Standard: API5L, ASTM A53, ASTM A252, GB/T9711, EN10025

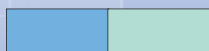
Steel Grade: A, B, X42-X70, L245-L555, Q235, Q345B, S275, S355.

2、Available sizes

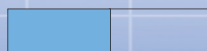
SAW Steel pipe outside diameter, Wall thickness and theoretical weights

Weight/ Kg/m Outside Diameter/mm	WT/mm														
	6	8	10	12	14	16	18	20	24	28	32	38	50	60	
219	31.52	41.63													
273	39.51	52.28	64.86												
323.9	47.04	62.32	77.41												
325	47.2	62.54	77.68	92.62	107.37	121.92	136.27	150.43	178.14	205.07					
355	51.64	68.46	85.08	101.5	117.73	133.76	149.59	165.22	195.9	225.79	254.89				
377	54.89	72.8	90.5	108.01	125.32	142.44	159.35	176.07	208.92	240.98	272.25	317.67			
406	59.18	78.52	97.65	116.59	135.33	153.88	172.23	190.38	226.08	261	295.13	344.85			
426	62.14	82.46	102.59	122.51	142.24	161.77	181.1	200.24	237.92	274.81	310.91	363.59			
466	68.06	90.35	112.45	134.35	156.05	177.55	198.86	219.97	261.59	302.43	342.48	401.07			
478	69.84	92.72	115.41	137.9	160.19	182.29	204.18	225.89	268.7	310.72	351.95	412.32			
508	74.28	98.64	122.81	146.78	170.55	194.12	217.5	240.68	286.45	331.43	375.62	440.43			
529	77.38	102.78	127.99	152.99	177.8	202.41	226.82	251.04	298.88	345.93	392.19	460.11	590.61		
560	81.97	108.9	135.63	162.16	188.5	214.64	240.58	266.33	317.23	367.34	416.66	489.16	628.83		
630	92.33	122.71	152.89	182.88	212.67	242.26	271.65	300.85	358.66	415.67	471.89	554.75	715.14		
720	105.64	140.46	175.09	209.51	243.74	277.77	311.6	345.24	411.92	477.81	542.91	639.09	826.11		
820	120.44	160.19	199.75	239.1	278.26	317.23	355.99	394.56	471.1	546.86	621.83	732.8	949.41		
920	135.24	179.92	224.41	268.7	312.79	356.68	400.38	443.88	530.29	615.91	700.74	826.5	1072.71	1272.46	
1020		199.65	249.07	298.29	347.31	396.14	444.77	493.2	589.47	684.96	779.65	920.21	1196.01	1420.42	
1120		219.38	273.73	327.88	381.84	435.59	489.16	542.52	648.66	754	858.56	1013.92	1319.31	1568.38	
1220		239.1	298.39	357.47	416.36	475.05	533.54	591.84	707.84	823.05	937.47	1107.63	1442.61	1716.34	
1320		258.83	323.05	387.06	450.88	514.51	577.93	641.16	767.02	892.1	1016.39	1201.34	1565.91	1864.3	
1420			347.71	416.66	485.41	553.96	622.32	690.48	826.21	961.15	1095.3	1295.04	1689.21	2012.26	
1520			372.37	446.25	519.93	593.42	666.71	739.8	885.39						
1620			397.03	475.84	554.46	632.87	711.1	789.12	944.58						
1720				505.43	588.98	672.33	755.48	838.44	1003.76						
1820				535.02	623.5	711.79	799.87	887.76	1062.94						
1920					658.03	751.24	844.26	937.08	1122.13						
2020					692.55	790.7	888.65	986.4	1181.31						
2220					761.6	869.61	977.42	1085.04	1299.68						
2400					823.74	940.63	1057.32	1173.82	1406.21						
2800					961.84	1098.46	1234.87	1371.10	1642.95						
3600						1414.10	1589.98	1765.66	2116.42						
3800						1493.02	1678.75	1864.30	2234.79						

图注



LSAW production scope



SSAW production scope

Seamless Steel Pipe

1、Standard & Specification

Standard: API 5L, ASTM A106、ASTM A53, GB/T8163, GB/T5310, GB/T3087, ASTM A213, ASTM A335, ASTM A355

Steel Grade: 10#, 20#, 45#, 16Mn, Gr.A, Gr.B, X42-80, L245, L360, L415, P5, P9, P11, P22

2、Available Size

NPS (inch)	OD (mm)		SCH20	SCH30	STD	SCH40	SCH60	SCH80	SCH100	SCH120	SCH140
1/8	10.3	Kg/m			0.37	0.37		0.47			
1/4	13.7	Kg/m			0.63	0.63		0.8			
3/8	17.1	Kg/m			0.84	0.84		1.1			
1/2	21.3	Kg/m	0.96		1.27	1.27		1.62			
3/4	26.7	Kg/m	1.39		1.69	1.69		2.2			
1	33.4	Kg/m	1.99		2.5	2.5		3.24			
1-1/4	42.2	Kg/m	2.78		3.39	3.39		4.47			
1-1/2	48.3	Kg/m	3.27		4.05	4.05		4.41			
2	60.3	Kg/m	4.51		5.44	5.44		7.48			
2-1/2	73	Kg/m	7.60		8.63	8.63		11.4			
3	88.9	Kg/m	9.52		11.3	11.3		15.3			
3-1/2	102	Kg/m	11.09		13.6	13.6		18.6		28.3	
4	114	Kg/m	13.52		16.1	16.1		22.3		40.3	
5	141	Kg/m	17.57	18.73	21.8	21.8		31		54.2	
6	168	Kg/m	22.58	25.2	28.3	28.3	53.1	42.6	75.9	90.4	101
8	219	Kg/m	33.10	37.15	42.6	42.6	81.5	64.6	115	133	155
10	273	Kg/m	43.23	52.47	60.3	60.3	109	96	160	187	208
12	324	Kg/m	55.56	68.48	73.9	79.7	127	132	195	225	254
14	356	Kg/m	68.82	85.32	81.3	94.6	160	158	246	287	333
16	406	Kg/m	86.00	109.99	93.3	123	205.75	203.54	245.57	286.66	333.21
18	457	Kg/m	87.71	122.38	105.17	155.81	247.84	254.57	309.64	363.58	408.28
20	508	Kg/m	117.15	155.13	117.15	183.43	294.27	311.19	381.55	441.52	508.15
22	559	Kg/m	129.14	171.1	129.14		355.28	373.85	451.45	527.05	600.67
24	610	Kg/m	141.12	209.65	141.12	255.43		442.11	547.74	640.07	720.19
26	660	Kg/m	202.74		152.88						
28	711	Kg/m	218.71	272.23	164.86						
30	762	Kg/m	234.68	292.2	176.85						
32	813	Kg/m	250.65	312.17	188.83	342.94					
34	864	Kg/m	266.63	332.14	200.82	364.92					
36	914	Kg/m	282.29	351.73	212.57	420.45					

Remark: Above standard and specification are just as reference for our customers, we also can arrange to produce according to customer's request.



TUBING AND CASING

Standard: API 5CT, API 5B, ISO 11960

Steel Grade: J55, K55, N80, L80, C90, T95, P110, Q125,

Tubing is used to extract petroleum and natural gas from a well.

Casing serves as walls of a well.

Size of Tubing:

Size Designation	Weight Designation		Outer Diameter		Wall Thickness		Type of End Finish					
	T&C Non-Upset	T&C External Upset	In	mm	In	mm	Grade					
							J55	L80-1	N80	C90	T95	P110
1.900	2.40	—	1.900	48.26	0.125	3.18	PI	—	—	—	—	—
	2.75	2.90	1.900	48.26	0.145	3.68	PNUI	PNUI	PNUI	PNUI	PNUI	—
	3.65	—	1.900	48.26	0.200	5.08	PU	PU	PU	PU	PU	PU
2 3/8	4.00	—	2.375	60.32	0.167	4.24	PN	PN	PN	PN	PN	—
	4.00	4.70	2.375	60.32	0.190	4.83	PNUI	PNUI	PNUI	PNUI	PNUI	PNUI
	5.80	5.95	2.375	60.32	0.254	6.45	—	PNUI	PNUI	PNUI	PNUI	PNUI
	6.60	—	2.375	60.32	0.259	7.49	—	P	—	P	P	—
	7.35	7.45	2.375	60.32	0.336	8.53	—	PU	—	PU	PU	—
2 7/8	6.40	6.50	2.875	73.02	0.217	5.51	PNUI	PNUI	PNUI	PNUI	PNUI	PNUI
	7.80	7.90	2.875	73.02	0.276	7.01	—	PNUI	PNUI	PNUI	PNUI	PNUI
	8.60	8.70	2.875	73.02	0.308	7.82	—	PNUI	PNUI	PNUI	PNUI	PNUI
	9.35	9.45	2.875	73.02	0.340	8.64	—	PU	—	PU	PU	—
	10.50	—	2.875	73.02	0.392	9.96	—	P	—	P	P	—
3 1/2	11.50	—	2.875	73.02	0.440	11.18	—	P	—	P	P	—
	7.70	—	3.500	88.90	0.216	5.49	PN	PN	PN	PN	PN	—
	9.20	9.30	3.500	88.90	0.254	6.45	PNUI	PNUI	PNUI	PNUI	PNUI	PNUI
	10.20	—	3.500	88.90	0.289	7.34	PN	PN	PN	PN	PN	—
	12.70	12.95	3.500	88.90	0.375	9.52	—	PNUI	PNUI	PNUI	PNUI	PNUI
	14.30	—	3.500	88.90	0.430	10.92	—	P	—	P	P	—
	15.50	—	3.500	88.90	0.476	12.00	—	P	—	P	P	—
4"	17.00	—	3.500	88.90	0.530	13.46	—	P	—	P	P	—
	9.50	—	4.000	101.60	0.226	5.74	PN	PN	PN	PN	PN	—
4 1/2	10.70	11.00	4.000	101.60	0.262	6.65	PU	PU	PU	PU	PU	—
	12.60	12.75	4.500	114.30	0.271	6.88	PNUI	PNUI	PNUI	PNUI	PNUI	—
	15.20	—	4.500	114.30	0.337	8.56	—	P	—	P	P	—
	17.00	—	4.500	114.30	0.380	9.65	—	P	—	P	P	—
	18.90	—	4.500	114.30	0.430	10.92	—	P	—	P	P	—
	21.50	—	4.500	114.30	0.500	12.70	—	P	—	P	P	—
	23.70	—	4.500	114.30	0.560	14.22	—	P	—	P	P	—
4 1/2	26.10	—	4.500	114.30	0.630	16.00	—	P	—	P	P	—

Note: 1、P—Plain-end; N—Non upset; U—External Upset; T&C—Threaded and coupled; I—Integrate connector

Size of Casing

Size Designation	Weight Designation	Outer Diameter		Wall Thickness		Type of End Finish							
						Grade							
		In	mm	In	mm	J55 K55	L80-1	N80	C90	C95	T95	P110	M65
4 1/2"	9.50	4.500	114.30	0.205	5.21	PS	—	—	—	—	—	—	—
	10.50	4.500	114.30	0.224	5.69	PSB	—	—	—	—	—	—	—
	11.60	4.500	114.30	0.250	6.35	PSLB	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	13.50	4.500	114.30	0.290	7.37	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	15.10	4.500	114.30	0.337	8.56	—	—	—	—	—	—	—	—
5"	11.50	5.000	127.00	0.220	5.59	PS	—	—	—	—	—	—	—
	13.00	5.000	127.00	0.253	6.43	PSLB	—	—	—	—	—	—	—
	15.00	5.000	127.00	0.296	7.52	PSLB	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	18.00	5.000	127.00	0.362	9.19	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	21.40	5.000	127.00	0.437	11.10	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	23.20	5.000	127.00	0.478	12.14	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	24.10	5.000	127.00	0.500	12.70	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
6 5/8"	14.00	5.500	139.70	0.244	6.20	PS	—	—	—	—	—	—	—
	15.50	5.500	139.70	0.275	6.99	PSLB	—	—	—	—	—	—	—
	17.00	5.500	139.70	0.304	7.72	PSLB	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	20.00	5.500	139.70	0.361	9.17	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	23.00	5.500	139.70	0.415	10.54	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	26.80	5.500	139.70	0.500	12.70	—	—	—	P	—	P	—	—
	29.70	5.500	139.70	0.562	14.27	—	—	—	P	—	P	—	—
	32.60	5.500	139.70	0.625	15.88	—	—	—	P	—	P	—	—
	35.30	5.500	139.70	0.687	17.45	—	—	—	P	—	P	—	—
	38.00	5.500	139.70	0.750	19.05	—	—	—	P	—	P	—	—
	40.50	5.500	139.70	0.812	20.62	—	—	—	P	—	P	—	—
	43.10	5.500	139.70	0.875	22.22	—	—	—	P	—	P	—	—
6 5/8"	20.00	6.625	168.28	0.288	7.32	PSLB	—	—	—	—	—	—	—
	24.00	6.625	168.28	0.352	8.94	PSLB	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	28.00	6.625	168.28	0.417	10.59	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	32.00	6.625	168.28	0.475	12.06	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
7"	20.00	7.000	177.80	0.272	6.91	PS	—	—	—	—	—	—	—
	23.00	7.000	177.80	0.317	8.05	PSLB	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	26.00	7.000	177.80	0.362	9.19	PSLB	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	29.00	7.000	177.80	0.408	10.36	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	32.00	7.000	177.80	0.453	11.51	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	35.00	7.000	177.80	0.498	12.65	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	38.00	7.000	177.80	0.540	13.72	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB



Size Designation	Weight Designation	Outer Diameter		Wall Thickness		Type of End Finish							
						Grade							
		In	mm	In	mm	J55 K55	L80-1	N80	C90	C95	T95	P110	M65
7 5/8"	26.40	7.625	193.68	0.328	8.33	PSLB	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	29.70	7.625	193.68	0.375	9.52	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	33.70	7.625	193.68	0.430	10.92	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	39.00	7.625	193.68	0.500	12.70	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	42.80	7.625	193.68	0.562	14.27	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	45.30	7.625	193.68	0.595	15.11	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	47.10	7.625	193.68	0.625	15.88	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
8 5/8"	24.00	8.625	219.08	0.264	6.71	PS	—	—	—	—	—	—	—
	28.00	8.625	219.08	0.304	7.72	—	—	—	—	—	—	—	—
	32.00	8.625	219.08	0.352	8.94	PSLB	—	—	—	—	—	—	—
	36.00	8.625	219.08	0.400	10.16	PSLB	PLB	PLB	PLB	PLB	PLB	PLB	—
	40.00	8.625	219.08	0.450	11.43	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	44.00	8.625	219.08	0.500	12.70	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	49.00	8.625	219.08	0.557	14.15	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
9 5/8"	32.30	9.625	244.48	0.312	7.92	—	—	—	—	—	—	—	—
	36.00	9.625	244.48	0.352	8.94	PSLB	—	—	—	—	—	—	PSLB
	40.00	9.625	244.48	0.395	10.03	PSLB	PLB	PLB	PLB	PLB	PLB	—	PSLB
	43.50	9.625	244.48	0.435	11.05	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	47.00	9.625	244.48	0.472	11.99	—	PLB	PLB	PLB	PLB	PLB	PLB	PLB
	53.50	9.625	244.48	0.545	13.84	—	PLB	PLB	PLB	PLB	PLB	PLB	—
	58.40	9.625	244.48	0.595	15.11	—	PLB	PLB	PLB	PLB	PLB	PLB	—
	59.40	9.625	244.48	0.609	15.47	—	—	—	P	—	P	—	—
	64.90	9.625	244.48	0.672	17.07	—	—	—	P	—	P	—	—
	70.30	9.625	244.48	0.734	18.64	—	—	—	P	—	P	—	—
10 3/4"	75.60	9.625	244.48	0.797	20.24	—	—	—	P	—	P	—	—
	32.75	10.750	273.05	0.279	7.09	—	—	—	—	—	—	—	—
	40.50	10.750	273.05	0.350	8.89	PSB	—	—	—	—	—	—	PSB
	45.50	10.750	273.05	0.400	10.16	PSB	—	—	—	—	—	—	PSB
	51.00	10.750	273.05	0.450	11.43	PSB	PSB	PSB	PSB	PSB	PSB	PSB	PSB
	55.50	10.750	273.05	0.495	12.57	—	PSB	PSB	PSB	PSB	PSB	PSB	PSB
	60.70	10.750	273.05	0.545	13.84	—	—	—	PSB	—	PSB	PSB	—
	65.70	10.750	273.05	0.595	15.11	—	—	—	PSB	—	PSB	PSB	—
	73.20	10.750	273.05	0.672	17.07	—	—	—	P	—	P	—	—
	79.20	10.750	273.05	0.734	18.64	—	—	—	P	—	P	—	—
10 3/4"	85.30	10.750	273.05	0.797	20.24	—	—	—	P	—	P	—	—

Size Designation	Weight Designation	Outer Diameter		Wall Thickness		Type of End Finish							
						Grade							
		In	mm	In	mm	J55 K55	L80-1	N80	C90	C95	T95	P110	M65
11 3/4"	42.00	11.750	298.45	0.333	8.46	-	-	-	-	-	-	-	-
	47.00	11.750	298.45	0.375	9.53	PSB	-	-	-	-	-	-	PSB
	54.00	11.750	298.45	0.435	11.05	PSB	-	-	-	-	-	-	PSB
	60.00	11.750	298.45	0.489	12.42	PSB	PSB	PSB	PSB	PSB	PSB	PSB	PSB
	65.00	11.750	298.45	0.534	13.56	-	P	P	P	P	PSB	P	-
	71.00	11.750	298.45	0.582	14.78	-	P	P	P	P	P	P	-
13 3/8"	48.00	13.375	339.72	0.330	8.38	PSB	-	-	-	-	-	-	-
	54.50	13.375	339.72	0.380	9.65	PSB	-	-	-	-	-	-	PSB
	61.00	13.375	339.72	0.430	10.92	PSB	-	-	-	-	-	-	PSB
	68.00	13.375	339.72	0.480	12.19	PSB	PSB	PSB	PSB	PSB	PSB	-	PSB
	72.00	13.375	339.72	0.514	13.06	-	PSB	PSB	PSB	PSB	PSB	-	-
16"	65.00	16.000	406.40	0.375	9.53	-	-	-	-	-	-	-	-
	75.00	16.000	406.40	0.438	11.13	PSB	-	-	-	-	-	-	PSB
	84.00	16.000	406.40	0.495	12.57	PSB	-	-	-	-	-	-	Possible
	109.00	16.000	406.40	0.660	16.66	PSB	P	P	-	-	-	-	-
18 5/8"	87.50	18.625	473.08	0.435	11.05	SB	-	-	-	-	-	-	-
20"	94.00	20.000	508.00	0.438	11.13	SLB	-	-	-	-	-	-	-
	106.50	20.000	508.00	0.500	12.70	SLB	-	-	-	-	-	-	-
	133.00	20.000	508.00	0.635	16.13	SLB	-	-	-	-	-	-	-

Note: 1、P-Plain-end; N-Non upset; U-External Upset; T&C---Threaded and coupled; I---Integrate connector

We can also produce mechanical tube, boiler tube, gas cylinder tube, heat exchanger tube, Sulfur corrosion resistant tube, alloy tube and stainless steel tubes according to follow standard and steel grade:

EN Standard: EN10297-1, EN10210-1 EN10216-1, EN10216-2

Steel grade: E235-E470, C22E-38Mn6, E275K2-E730K2, 41Cr4-41N1C1.....32, S235JTH-S355K2H, P195TR1-10CrMo9-10

ASME Standard: ASTM A519-03, ASTM A213, ASTM A210, ASTM A192, ASTM A179

Steel grade: MT1010-4137, T11-T22, A-1, C, A192,A179

DIN STANDARD: DIN1629,DIN17175

Steel grade: St37.0-St52.0, St35.8-10CrMo910

NACE STANDARD: NACE MR 0-175 PIPE FOR CORROSION RESISTANCE

(S,H2S,RESISTANT) 07Cr2AlMo, (SEA WATER RESISTANT) 09CrMoAl



ERW Steel Pipe

1、Standard & Specification

Standard: API5L, ASTM A53, ASTM A252, GB/T9711, EN10025

Steel Grade: A, B, X42-X70, L245-L555, Q 195, Q235, Q345B, S275, S355.

2、Available sizes (include galvanized)

ERW Steel pipe outside diameter, Wall thickness and theoretical weights

OD/ mm	Wall Thickness/mm												
	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	8.0	10.0	12.0	14.0	16.0
21.3	1.16	1.35	1.54										
26.8	1.5	1.76	2.01										
33	1.88	2.22	2.55	2.86									
42	2.44	2.89	3.32	3.75									
48	2.81	3.33	3.84	4.34									
60	3.54	4.22	4.86	5.52	6.16								
76	4.53	5.4	6.26	7.1	7.93								
89		6.36	7.38	8.38	9.38	10.36							
102		7.32	8.5	9.67	10.82	11.96	13.09	14.2					
114			9.54	10.85	12.15	13.44	14.72	15.98					
127			10.66	12.13	13.59	15.04	16.48	17.9					
133			11.18	12.72	14.26	15.78	17.29	18.79					
140				13.42	15.04	16.65	18.24	19.83					
159				15.29	17.14	18.99	20.82	22.64	29.79				
165					17.81	19.73	21.63	23.53	30.97				
180					19.48	21.58	23.67	25.75	33.93				
194						23.3	25.57	27.82	36.69				
219						26.39	28.96	31.52	41.63				
245						29.59	32.48	35.36	46.76	57.95			
273						33.04	36.28	39.51	52.28	64.86			
325								47.2	62.54	77.68	92.62		
377								54.89	72.8	90.5	108.01	125.32	
402								58.59	77.73	96.67	115.41	133.95	
426								62.14	82.46	102.59	122.51	142.24	161.77
450								65.69	87.2	108.5	129.61	150.52	171.24
508								74.28	98.64	122.81	146.78	170.55	194.12
610										147.96	176.96	205.76	234.37
660										160.29	191.76	223.03	254.10

Remark: Above standard and specification are just as reference for our customers, we also can arrange to produce according to customer' s request.

Supply Record / Sales Record

Sl.No.	Name of Customer	Country	Goods/ Material	Quantity
1	PT. PARASE PERKA	Indonesia	Seamless, ERW	940 MT
2	China National Materials Storage and Transportation Corporation	Turkey	SSAW	1210 MT
3	Sa Sanant Gostran Co.,Ltd	Iran	LSAW, Seamless pipe	2370 MT
4	China Petroleum Engineering & Construction (Group) Corporation	Brazil	SSAW	1840 MT
5	Petrochina International Jabung	Indonesia	Seamless pipe	1080 MT
6	METAL EXTRION SDN. BHD	Malaysia	SSAW, Seamless pipe	340 MT
7	INDOM ASIA LTD SINGAPORE	SINGAPORE	ERW, Seamless pipe	1220 MT
8	Hero International Trading Limited	Hong kong	ERW CASING API 5CT, SSAW API 5L	2270MT
9	PT. WICO ADI JA	Indonesia	SEAMLESS	1370MT
10	Steor (S.E.A.) Pte Ltd	British	Seamless	670MT
11	INLA PACIFIC DRILL SUPPLY	USA	SEAMLESS CASING	920MT
12	MUSLEH ESLISHMENT FOR AGRICUTURAL EQUIPMENT	JORDAN	ERW, Seamless	830MT
13	COMMERCIALE TUBI S.R.L.	ITLAY	Seamless	570MT
14	MULTIACEROS.SA.	CHILE	SSAW, Seamless	1080MT
15	PT. DHIA INTER SARA	INDONESIA	ERW, Seamless	640MT
16	PT CIT INTI PRIA	INDONESIA	Seamless	450MT
17	PT. BINAINDO YAGUNG	INDONESIA	ERW	830MT
18	BAR COMERCIO EXTER LTDA	Brazil	SSAW, Seamless	1270MT
19	PT BAK NIA TEHNIK	INDONESIA	ERW, Seamless	1560MT
20	GLOBAL TRADE LLC	USA	SSAW	1050MT
21	SAN FOR BUILDING MATERIAL TRADING ESTABLISHMENT	DUBAI,UAE	Seamless	340MT
22	TUBE MASTER LIMITED	SINGAPORE	SSAW, LSAW, Seamless	560MT
23	HYUNDAI PIPE CO., LTD	korea	Seamless	1140MT
24	EEW Technical Services GMBH	German	ERW, Seamless	880MT



Sl.No.	Name of Customer	Country	Goods/ Material	Quantity
25	Algeria HydroConstruction Group	Algeria	SSAW, ERW	2150MT
26	I-ZAK BUSINESS CORPORATION LTD	EGYPT	LSAW, Seamless	340MT
27	Mexico Hydropower Project Company	Mexico	SSAW	2540MT
28	BARIVEN,S.A.C/O PDVSA SERVICES, B.V.	VENEZUELA	Seamless	3550MT
29	Saudi Arabia National Oil Company	Saudi Arabia	SSAW	2090MT
30	Calvert Group	BELGIUM	Seamless casing pipe	1040MT
31	Nigeria Vigeo Oil & Gas Ltd	Nigeria	SSAW	2670MT
32	Houston Energy Equipment	Houston	SSAW	1430MT
33	Sky Bridge (FZC)	IRAN	Seamless	530MT
34	CASA DE LA VALVULA S.A.	COLOMBIA	Seamless	270MT
35	TAEBANG EMC LTD	KOREA	Seamless	290MT
36	Iraq National Oil Company	IRAQ	SSAW	580MT
37	Sudan Oil Company	SUDAN	SSAW	590MT
38	EURO METAL SERVICE	BELGIUM	GALVANIZED STEEL COILS, SHEETS	2580MT
39	DAEWOO INTERNATIONAL CORPORATION	Indonesia	Seamless	1070MT
40	ENG LEE SHIPPING COMPANY PTE LTD	SINGAPORE	SSAW	2370MT
41	TAEBANG EMC LTD	KOREA	LSAW, SEAMLESS STEEL PIPE	570MT
42	SWE MON COMPANY LIMITED	MYANMAR	GALVANIZED STEEL COILS, SHEETS	590MT
43	SOCIETE DE NEGOCE PROFESSIONNEL S.A.L.(OFF SHORE)	Gabon	SEAMLESS PIPE	470MT
44	SEBSABEL S.A	BELGIUM	LSAW, SEAMLESS PIPE	490MT
45	SOCONORD S.A.	Egypt	Seamless pipe	580MT
46	VIET NAM AR BOILER COMPANY	VIETNAM	CARBON STEEL SEAMLESS PIPE	550MT
47	OIL,GAS & PETROCHEMICAL ENGINEERING CO	IRAN	SEAMLESS PIPE	2570MT
48	STANT BORU SAN LTD.STI.	TURKEY	SSAW, SEAMLESS PIPE	890MT

CANGZHOU SPIRAL STEEL PIPE GROUP CO., LTD



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