

Estb. 1992

PUNJAB HAMMERS PRIVATE LIMITED



PHPL

M/s Punjab Hammers Pvt. Ltd.

Estb. 1992

M/s Punjab Hammers Private Limited

Manufacturers of Heavy Steel Forgings

API Q1 & ISO/TS : 290001, ISO : 9001 – 2008, ISO : 14001 : 2004, OHSAS 18001 : 2007

Regd., Admn. Office & works (Unit – I): P.O. Box 46, G.T. Road, Sirhind side, Mandi Gobindgarh, Punjab, (INDIA).

Works (Unit – II) : C – 30, Focal Point, Mandi Gobindgarh, Punjab (INDIA)

Ph: +91-1765-255121, 255512, 257740 Fax: +91-1765-255540,

Email: sales@punjabhammers.com; info@punjabhammers.com Website: www.punjabhammers.com



An ISO-9001:2008, 14001:2004, OHSAS 18001:2007 & API CERTIFIED CO.

Punjab Hammers Private Limited



(MANUFACTURER & EXPORTER)
A STEEL FORGING UNIT

COMPANY PROFILE

REGISTERED/ ADMINISTRATIVE OFFICE	:	POST BOX No. 46, G.T. ROAD OPP.MODERN STEEL LIMITED, (SIRHIND SIDE),MANDI GOBINDGARH- 147301, PUNJAB (India)
WORKS	:	UNIT-I: - G.T.ROAD, SIRHIND SIDE, UNIT-II: - C-30, FOCAL POINT,
PHONE	:	+ 91 – 1765 – 255121, 255512, 257740
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Visit us at	:	www.punjabhammers.com

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INTRODUCTION:

“**PUNJAB HAMMERS**” the name of the company is self-explanatory. It is a open die forging unit having complete facility of forging of any grade of Steel in the weight range of 25 Kg to 8000 Kg as per the requirement of the customer.

The promoters of the company have a vast experience of over 30 years in the line of Steel forging. Since the incorporation of the company in the year 1992 the company never looked behind and has set a standard of excellence that has made it's name popular among it's esteemed customers.

The company is professionally managed and assisted by a team of qualified and experienced personnel.

In it's premises Steam Forging Hammers with complete related accessories is available with which the company is able to deliver Quality Forgings to it's esteemed customers. The company has also a very good machining facility by which it is satisfying the needs of it's customers who are opted for Proof / Finish machined forgings.

The Company has all the infrastructure to provide confidence among it's customers that the product manufactured will satisfy their needs. It has excellent facility of testing from the stage of the Raw material procurement to finish material produced viz., Chemical testing, Spectrometric testing, Physical testing, Metallographic testing, Ultrasonic testing etc.

The company is situated at Mandi Gobindgarh, Punjab the heart of secondary Steel products in India. It is situated in the G.T. Road which is easily assessable by Road, Rail and Air.

The Company has been awarded the coveted **ISO 9001 – 2008** Certificate for it's Quality Management System on 26th December 2001 by the renowned certification body “ International Certifications Services (Asia) Pvt. Ltd.”.

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GENERAL INFORMATION

NAME	:	PUNJAB HAMMERS PRIVATE LIMITED
CONTACT PERSON	:	VIKAS GARG, SATYA PRAKASH
REGISTERED/ADMN. OFFICE	:	POST BOX No. 46, G.T. ROAD, (SIRHIND SIDE) MANDI GOBINDGARH, PUNJAB PIN – 147 301 (INDIA)
GRAMS	:	HAMMER
TELEPHONE No.	:	00 (91) 1765 – 255121, 255512, 257740
FAX No.	:	00 (91) 1765 – 255540
E – MAIL	:	info@punjabhammers.com sales@punjabhammers.com
WEBSITE ADDRESS	:	www.punjabhammers.com
AREA OF FACTORY (Unit-I)	:	COVERED : 7,500 Sq. ft OPEN : 45,000 Sq. ft
AREA OF FACTORY (Unit-II)	:	COVERED : 7,500 Sq. ft OPEN : 30,000 Sq. ft
OPEN DIE FORGINGS	:	Any shape having weight range between 25 kg to 8000 kg per single piece
OPEN BUT DIE FORGINGS	:	Any shape having weight range between 25 kg to 200 kg and 300 mm thick
MACHINING CAPACITY	:	Maximum Weight : 8000Kg, Diameter up to 1000mm and Length up to 6000mm – 8000mm
PRODUCT RANGE	:	THE COMPANY IS CAPABLE TO FORGE ANY GRADE OF CARBON STEEL, ALLOY STEEL AND STAINLESS STEEL, HOT DIE STEELS.
REGISTRATIONS WITH VARIOUS DEPARTMENTS	:	SSI, NSIC, RBI, EEPCC, IRS, CII, RAILWAYS & B.H.E.L Etc.
BANKERS	:	STATE BANK OF PATIALA, MANDI GOBINDGARH

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OUR CUSTOMERS



THE KCP GROUP | Excellence Through Innovation

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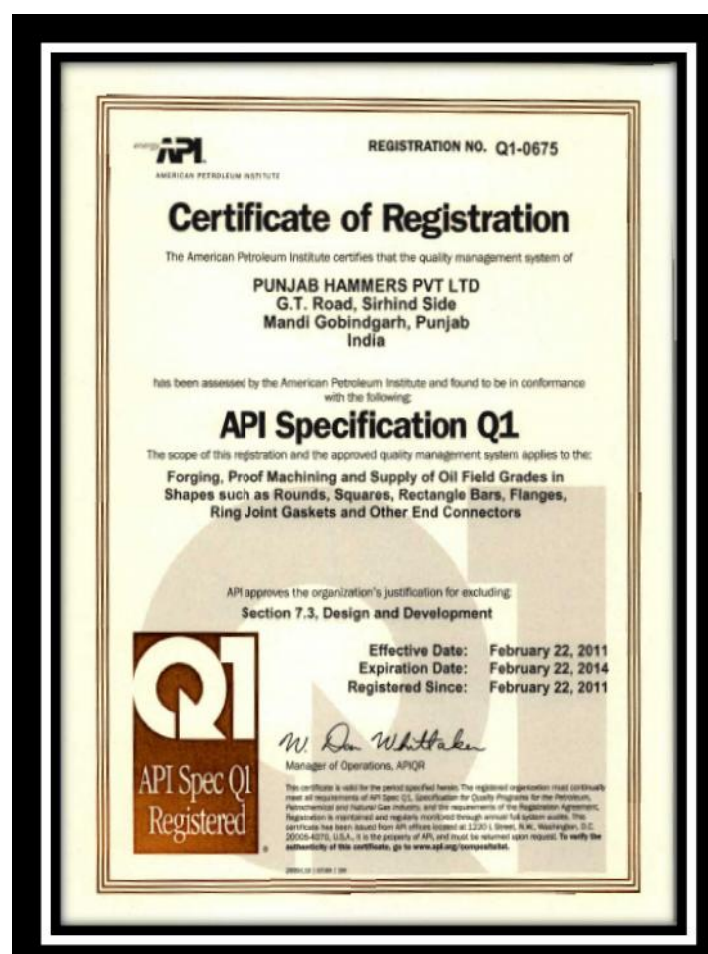
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Achievements/Certifications



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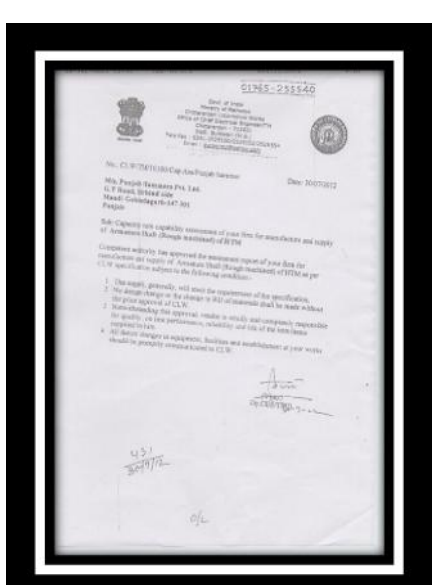
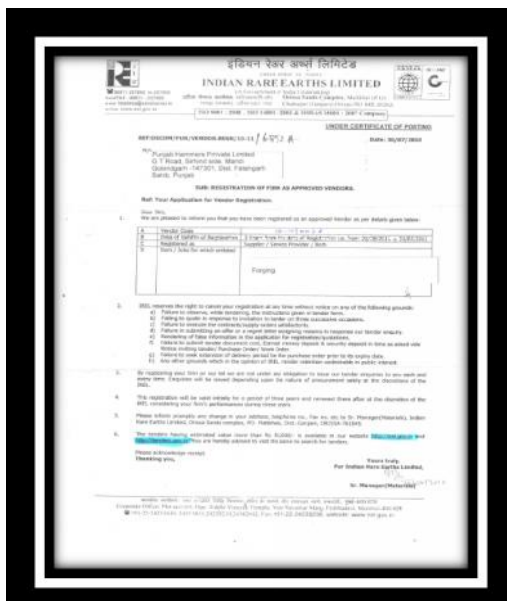
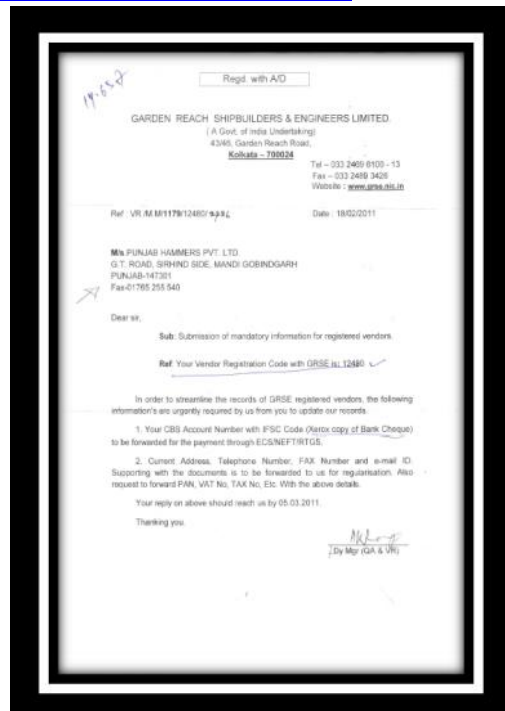
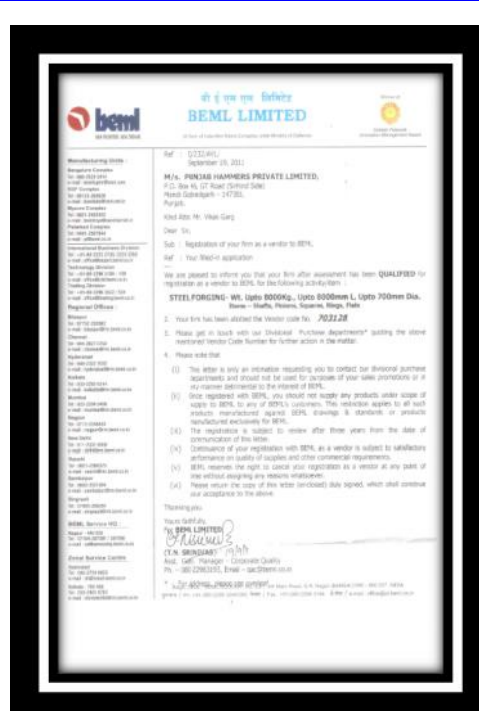
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WORKS APPROVALS WITH PUBLIC SECTOR UNDERTAKINGS



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PRODUCTION FACILITIES:

The Company being a Steel Forging Unit has all the production facilities required to produce Quality Forgings viz., Steam Forging Hammer Capacity Ten Tons, Eight Tons, Five Metric Ton, Preheating and Heat Treatment Furnaces fitted with Thermocouples to maintain proper temperature of Forging as per the requirement of specific grade of Steel and to achieve the required properties in the forged job as per the requirement of the Customer / Drawing.

The Company is capable of Forging various grades of Steels such as Stainless Steel, Tool Steel (HCHC), Die Steel (WPS), Construction Steel, Low Carbon Steel, Medium Carbon Steel, and High Carbon Steel etc.

Out of the various grades of steels regularly being forged by the Company the names of some are AISI-4130, AISI-4140, AISI-4340, AISI-4145, LF2, F-60, AISI 403, AISI 410, AISI 416, AISI 430, AISI 304, AISI 308, 17CrNiMo6, 34CrNiMo6, 30CrNiMo8, 30CrNiMo6, 13CrMo44, 20Mn5, 40Ni6Cr4Mo3, 42CrMo4, 40Cr4Mo2, AISI 316, En 3, En 8, En 9, En 14, En 15, En 18, En 19, En 24, En 25, En 31, En 351, IS 1875, IS 1570, SAE 1015, SAE 1016, SAE 8620, SAE 1040, HOT DIE STEELS DIN 2714, H-11, H-13, DB-6 etc., as per the Dimensions mentioned for the varieties of Shapes.

SHAFTS – STRAIGHT & STEPPED



- Diameter – 50 to 700 mm
- Length – 8000 mm
- Weight – 8000 Kg

PINIONS:



- Diameter – 50 to 850 mm
- Height – 1000 mm
- Weight – 8000 Kg

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SQUARES:



- Height & Breadth – 50 to 600 mm
- Length – 8000 mm
- **Weight – 8000 Kg**

RINGS:



- Outer Diameter Maximum – 1200 mm
- Inner Diameter – 800 mm
- Thickness – 500 mm
- **Weight – 8000 Kg**

FLATS:



- Thickness – 50 to 850 mm
- Breadth – 50 to 500 mm
- Length – 6000 mm
- **Weight – 8000 Kg**

OPEN BUT DIE FORGINGS –

- Any Shape from 25 Kg to 200 Kg Weight range and Maximum thickness up to 300 mm

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LIST OF MACHINERY IN (UNIT I & II)

The Company is Well Equipped with following machinery and handling equipments capable of delivering Proof / Finish machined items as per the Requirement of its esteemed customers

SR NO.	LIST OF FORGING MACHINERY:	QTY
1	Steam Forging Hammers 10 Ton .	02 No
2	Steam Forging Hammers 7 Ton	01 No.
3	Steam Forging Hammers 5 Ton	01 No.
4	Steam Boiler (England Made) 200 LBS	02 No.
5	Steam Boiler (LOCO) 180 LBS	02 Nos.
6	Furnaces (OIL/COAL FIRED WITH TEMPERATURE CONTROLLERS)	04 Nos.
7(A)	Heat Treatment Furnace (Normalizing 5mtr x 1.5mtr)	01 No.
7(B)	Heat Treatment Furnance ((Normalizing (5mtr x 1.5mtr)	01 No.
a)	Quenching & Tempering Size (Dia 1070mm x Length 1800mm) Cooling Tank 14000 Ltr. Max. Temp. 1000 Tol. +/- 3 Deg. C	01 No
b)	Quenching & Tempering Size (12 FT X 12 FT X 20 FT) OIL TANK 55000 Ltr. Max. Temp. 1100 Tol. +/- 3 Deg. C	01 No.
8	E. O. T. Cranes 15 Ton, 10 TON 1, 7 TON 1	05 No.
a)	MOBILE CRANE 9 TONES	01 No.
	VERNIERS UPTO 1.5 MTRS AND Compasses, Tools etc.	
	<u>LIST OF MACHINING EQUIPMENTS:</u>	
10	Fully Geared Lathe (German) 5Mtr	01 No
11	Fully Geared Lathe (Indian) 4Mtr	01 No.
12	Lathe Machine 26 ft	03 Nos.
13	Lathe Machine 20 ft	03 Nos.
14	Lathe Machine 16 ft	04 Nos.
15	Lathe Machine 14 ft	01 No.
16	Lathe Machine 10 ft	01 No.
17	Lathe Machin 8 ft	04 Nos.
18	Power Hacksaw capacity 30"	01 No.
19	Power Hacksaw capacity 20"	01 No.
20	Band saw capacity 850mm	01 No.
21	Band saw capacity 525mm	02 Nos.
22	Drill Machine Capacity 5 mm to 100 mm	02 Nos.
23	E. O. T. Cranes 10 Ton	02 Nos.
24	Generator Sets (Kirloskar 62.5 KVA)	03 Nos.
	<u>LIST OF TESTING EQUIPMENTS:</u>	
27	Chemical Laboratory (Spectrometer – available to us)	
28	Physical Testing	
a)	Tensile Strength Testing Machine (make FIE) -capacity 40 MT	
b)	Impact Testing Machine (make FIE) -capacity 168 Jules	
c)	Brinell Hardness Tester (make SAROJ)	
d)	Electronic Hardness Tester (make Blue Star)	
e)	Micro / Macro Structure Testing (available to us)	
28	N. D. T. Testing	
a)	Ultra Testing (Modasonic)	
b)	Ultrasonic Testing (make EEC, model ED-1)	
c)	M. P. I. Testing	

With the above mentioned machines and a workforce of experienced and dedicated personnel the company is capable of machining jobs at any precision level as per the requirement of Drawing/Customer and has precision measuring instruments viz., Venire Calipers, Micrometers etc., to measure the actual Dimensions of the machined jobs.

** Finished Machining is also available for Jobs up 10 MTR Length

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FORGING SHOP (2 Nos. with 4 Hammers)



MACHINE SHOP



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HEAT-TREATMENT SHOP



QUECNHING & TEMPERING FURNACE



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Testing Facilities (In-House)

QUALITY ASSURANCE (100% UT)



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QUALITY CONTROL

The Process Control and Quality Control standard procedures are followed right from the procurement of Raw Material to the Dispatch of Finish Product stage with the help of a well experienced and dedicated team.

Complete facility of testing the Chemical composition of Raw material and the total arrangement for testing the samples by direct reading Spectrometer, Physical testing of the Finished products such as Tensile Testing, Impact Testing, Metallographic inspection such as Micro Structure, Inclusion Rating, Grain size etc, are available.

LIST OF INSPECTING AGENCIES VISITING US ROUTINELY: -

- ✚ **LARSEN & TOUBRO (L&T)**
- ✚ **NTPC**
- ✚ **IRS**
- ✚ **TATA PROJECTS LTD. (TPL)**
- ✚ **NATIONAL THERMAL POWER CORPORATION (NTPC)**
- ✚ **SGS**
- ✚ **INTERNATIONAL CERTIFICATION SERVICES (ICS)**
- ✚ **BHEL (CQS)**
- ✚ **QUALITY EVALUATION & SYSTEMS TEAM P. LTD. (QUEST)**
- ✚ **PROJECTS & DEVELOPMENT INDIA LTD. (PDIL)**
- ✚ **LLOYD'S**

Total Measuring and Inspection instruments are available such as Micrometers, Measuring tapes, Scales, Vernier Calipers etc., to measure the final Dimensions of the forged Blanks and Proof / Finish machined Jobs.

With the above facilities of Quality Control and Production the Company is capable of fulfilling the needs of the various Industries as given in detail under section “Industries Served”.

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An ISO 9001 Company INDUSTRIES SERVED

SUGAR & CEMENT PLANTS

- i) Mill Roller Shafts
- ii) Mill House Pin
- iii) Dumbel
- iv) Pinion Shafts, Gear Shafts
- v) Worm Shafts
- vi) Intermediate Shafts
- vii) Transmission Shafts
- viii) Tail Bar, Gear Rings & Blanks
- ix) Shredder Shafts
- x) Cane Cutter Shafts
- xi) Fibrizor Shafts,



SHIP BUILDING

- i) Shafting
- ii) Propeller Shafts
- iii) Intermediate Shafts
- iv) Thrust Shafts
- v) Cross Piston Rods
- vi) Gearing Components
- vii) Turbine Shafts



EXTRUSION TOOLS

- i) Anical Engineering Intermediate Liners
- ii) Internal Liners
- iii) Stem Dies



POWER PRESS

- i) Press Moulds
- ii) Die Blocks
- iii) Press Columns
- iv) Rotor Shafts for Compressors
- v) Turbines (Hydro, Wind and Steam)
- vi) Rotor Discs, Tube Sheets
- vii) Nozzles, Girth & Blind Flanges
- viii) Casings & Trunions,
- ix) Vertical & Ball Mill Drive Shafts,
- x) Fan and Pump Shafts



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IRON AND STEEL PLANTS

- i) Roughing Rolls
- ii) Grooved Rolls
- iii) Hot Rolling Rolls
- iv) Cold Rolling Rolls
- v) Hammer Types
- vi) Die Blocks
- vii) Press Moulds
- viii) Press Columns
- ix) Universal Joint Spindles
- x) Universal – Joint Sockets Wobbler Rollers
- xi) Gearing Components
- xii) Conveyor Rolls
- xiii) Idler Shafts, Drive Shaft
- xiv) Withdrawal Rolls



DRILLING EQUIPMENTS

- i) Crude Oil & Natural Gas Drill Bits
- ii) Drill Stems

MATERIAL HANDLING / CRANES

- i) Tie – Rods
- ii) Spreaders
- iii) Excavator Axles
- iv) Conveyor Rolls
- v) Hubs
- vi) Wheel and Gear Shafts



UTILITIES SECTOR

- i) Induction Shafts
- ii) Generator Shafts
- iii) Turbine Shafts

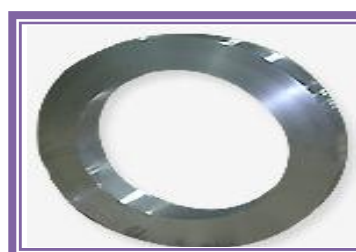
GEAR BOX MANUFACTURERS

- i) Gear Blanks
- ii) Shafts
- iii) Stepped Shafts
- iv) Rounds
- v) Rings



MECHANICAL ENGINEERING

- i) Plain and Eccentric Shafts
- ii) Axles,
- iii) Spindles
- iv) Control Shafts
- v) Piston Rods
- vi) Disks
- vii) Rings
- viii) Wheel Blanks
- ix) Pinion Shafts
- x) Crusher Axles
- xi) Plungers
- xii) Columns
- xiii) Beams



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AUTOMOBILE ENGINEERING

- i) Crank shaft
- ii) Connecting rod
- iii) Impellor Shaft & other items



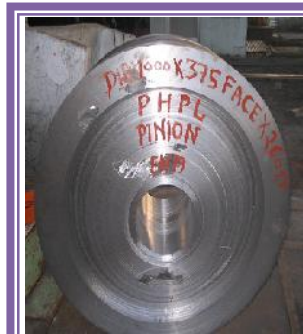
DIE FORGING UNITS

- i) Sow Blocks
- ii) Die Blocks - DIN 2714, DB-6, H-11, H-13
- iii) Injector Shafts
- iv) Screws
- v) Cranks
- vi) Wedges etc.



RAILWAYS

- i) Pinions
- ii) Armature Shafts,
- iii) Crank Shafts
- iv) Rounds
- v) Axles
- vi) Pinions
- vii) Bull Gears
- & Other Forgings



SPONGE IRON PLANTS

- i) Roller Shaft
- ii) Idler Shafts
- iii) Pinion Shafts & iv) Coolers & Kiln Rolls

