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Geography group of Companies ESTAR



Group of Companies ESTAR

Group of Companies ESTAR comprises the following metallurgical assets:

Novosibirsk Metallurgical Works named after Kuzmin, JSC; Zlatoust Metallurgical Works, JSC; "Nytva" JSC (Nytva Metallurgical Works, JSC); Volgograd Small Diameter Pipe Works, Ltd; Engels Pipe Works, CJSC; Steel Works "Steel Profile" in Novosibirsk. Above that the construction of Rostov Steel Works (REMZ Ltd) in the city of Shakhty is about to be completed. This structure of Group of Companies ESTAR also includes Trading House ESTAR, Ltd, which sells the production of all the plants belonging to the holding company, as well as scrap production firm Lomprom, CJSC.

Our Group of Companies can be divided into three divisions:

Pipe Division - Novosibirsk Metallurgical Works named after Kuzmin, Steel Works "Steel Profile", Volgograd Small Diameter Pipe Works and Engels Pipe Works;

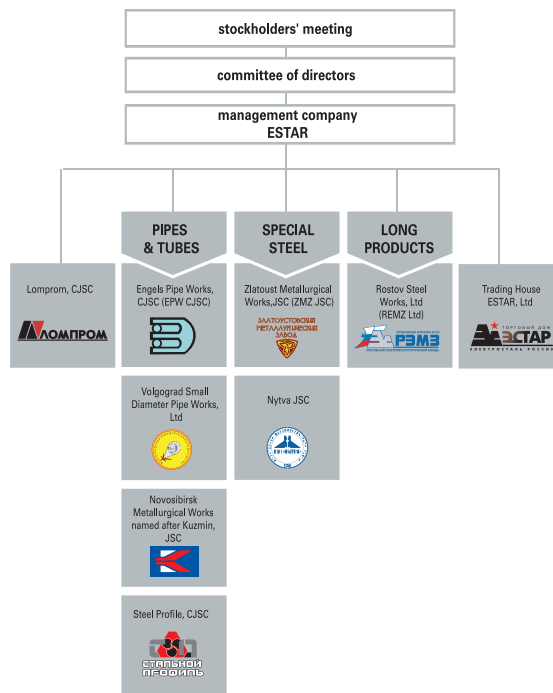
Special steel Division - Zlatoust Metallurgical Works and Nytva JSC;

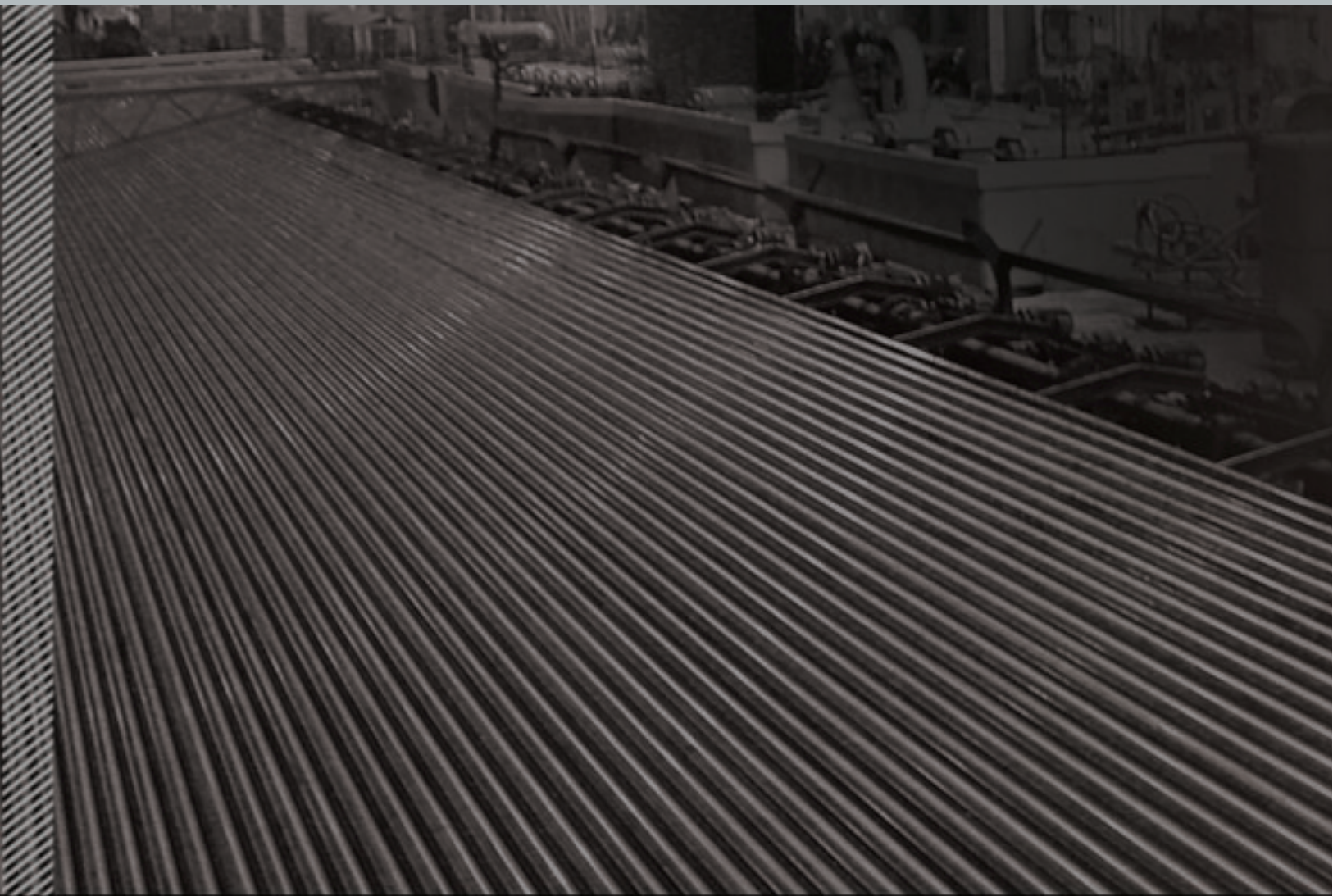
Long products Division - Rostov Steel Works, currently under construction.

The development of the metallurgical companies which constitute Group of Companies ESTAR is planned to be supported by the unified integrated strategic program aimed at the company development, whose major aims are as follows:

- Development of intraholding cooperation;
- Modernization of existing production practices;
- Production range expansion;
- Production efficiency increase;
- Decrease of power and raw materials dependence of the companies on suppliers;
- Non-core assets withdrawal;
- Capitalization improvement of all the companies.

The structure Group of Companies ESTAR







REALIZATION

Export
trading House ESTAR, Ltd



Trading House ESTAR, Ltd

Trading House ESTAR, Ltd is an exclusive distributor of the Metal Works products of Group of Companies ESTAR managed by the Management Company ESTAR. Provision of the plants with raw materials and billets, sales of steel products are the primary tasks of Trading House ESTAR.

Trading House ESTAR, Ltd sells the products from the following firms:

- Zlatoust Metallurgical Works, JSC
- Nytva JSC
- Novosibirsk Metallurgical Works named after Kuzmin, JSC
- Steel Profile, CJSC
- Volgograd Small Diameter Pipe Works, Ltd
- Engels Pipe Works, CJSC

Furthermore, Rostov Steel Works, Ltd, in Shakhty of the Rostov Region will be launched in 2007 which will produce billets for re-rolling and long products. Production range and quality of delivered material, compliance with delivery time, consideration of logistic issues, wide regional coverage constitute only a few advantages of Trading House ESTAR.





SPECIAL STEELS DIVISION

Zlatoust Metallurgical Works, JSC (ZMZ JSC)

Zlatoust Metallurgical Works, JSC (ZMZ JSC) specializes in production of corrosion-resistant, tool, alloyed, high speed, heat resistant and precision steel grades and alloys manufactured as hot-rolled long products, calibrated steel, steel with special surface finishing, wire and other types of products.

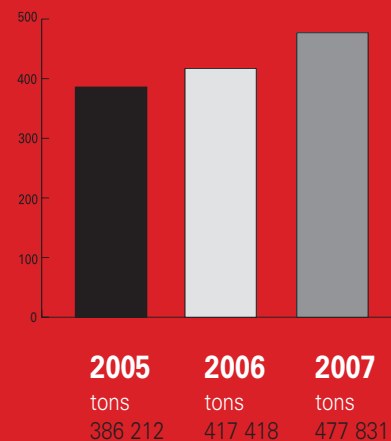
This plant possesses a unique possibility to produce steels and alloys with the given chemical composition, mechanical properties and other quality factors.

Modernization of ZMZ JSC consists in fundamental renovation of steelmaking and includes replacement of open-hearth furnaces with up-to-date electric arc furnaces, modernization of rolling lines with installation of a modern light section wire mill instead of outmoded facilities (mills 280 and 400), modernization of functioning medium-section mill 350/500 in two stages, proper reconstruction of the whole power supply system in steelmaking and rolling shops.

This program is designed to be performed in two stages:

- 1-st stage – construction of new electric arc shop №4 along with new light-section mill, and modernization of existing arc-furnace melting shops №№ 1,2,3 and rolling shop №3.
- 2-nd stage – withdrawal of open-hearth shop due to extra equipment of arc-furnace melting shop №4 and supply of cast sections for re-rolling from other firms of Group of Companies ESTAR.

Volume of output.



GRADE-SECTION PRODUCTS ASSORTMENT of the JSC Zlatoust Metallurgical Plant

1.1. TOOL AND HIGH-SPEED STEEL GRADES

DIN 17350	ASTM A-600, A-681	GOST analogue 5950-2000, 19265-73
X210CrW12 (1.2436)		X12BM
X210Cr12 (1.2080)	D3	X12
X155CrVMo12-1 (1.2379)	D2	X12MΦ
90MnCrV8 (1.2842)	02	9Г2Φ
X38CrMoV5.1 (1.2343)	H11	4X5MΦC
S 6-5-2 (1.3343)	M2	P6M5
S 6-5-2-5 (1.3243)		P6M5K5
100MnCrW4 (1.2510)	01	9XBГ
56NiCrMoV7 (1.2714)	L6	5XHM

1.2. SOME AUSTENITIC STEEL GRADES

DIN17440	ASTM A-182, A-276, A-479	GOST 5632-72 analogue
X5CrNi18-10 (1.4301)	304	08X18H10
X6CrNiTi 18-10 (1.4541)	321	08-12X18H10T 0612X18H10T
X5CrNiMo 17-12-2 (1.4401)	316	06X17H13M2
X6CrNiMoTi 17-12-2 (1.4571)	316Ti	10X17H13M2
X2CrNi 19-11 (1.4306)	304L	03X18H11T

1.3. SOME MARTENSITIC-FERRITIC AND MARTENSITIC STEEL GRADES

DIN17440	ASTM A-276, A-479	GOST 5632-72 analogue
X10Cr13 (1.4006)	410	12X13
X20Cr13 (1.4021)	420	20X13
X30Cr13 (1.4028)	420F	30X13
X20CrNi17.2 (1.4057)		
X17CrNi16.2	431	20X17H2

1.4. SOME CONSTRUCTIONAL CARBURIZING AND NITRIDING STEEL GRADES

DIN 17210	AFNOR	UNI	ASTM A-29	GOST analogue
16MnCr5 (1.7131)	16MC5	16MnCr5		18XГ
20MnCr5 (1.7147)	20MC5	20MnCr5		18XГ
15CrNi6 (1.5919)	16NC6			14XГН
17CrNiMo6 (16587)	30CD4			
18CD6	30CrMo4		4135	20XH2M
16CrMo4 (1.7242)		18CrMo4		20XM
18NiCrMo5		20XГН2M		
21NiCrMo2 (1.6523)			SAE 8620	20XГНМ
15CrMoV5.9 (1.8521)				25X1MΦA

GRADE-SECTION PRODUCTS ASSORTMENT of the JSC Zlatoust Metallurgical Plant

1.5. CONSTRUCTIONAL ALLOY HEAT TREATABLE STEEL GRADES

DIN 17200	ASTM A-29	AFNOR	UNI	EN 10083	GOST analogue
25CrMo4 (1.7218)	4130	25CD4	25CrMo4	25CrMo4	25XГМ
42CrMo4 (1.7225)	4140 4142	42CD4 42CD4	42CrMo4 42CrMoS4	42CrMo4	38XГМ
30CrNiMo8 (1.6580)		30CND8		30CrNiMo8	30X2H2M
and other	4135	30CD4	30CrMo4		20XH2M
		35NCD16			30-35X2H4MA
			39NiCrMo3		35XHM-40XГHM

1.6. MANGANESE STEEL GRADES FOR THE MANUFACTURE OF FLANGES AND FITTING

ASTM	GOST		
A-615	4543-71	5781-82	19281-89
A105	20Г	35ГC	17ГC
	25Г	25Г2C	
	35Г		
	40Г		
	30Г2		

GRADE-SECTION PRODUCTS ASSORTMENT of the JSC Zlatoust Metallurgical Plant

1.7. CARBON CONSRUCTIONAL STEEL

DIN 17200 DIN 17210	ASTM A-29	AFNOR	UNI	EN 10083	GOST 1050-88 analogue
C15 (1.0401)	1015	XC12			15
CK15 (1.1141)	1018	XC18			
C22 (1.0402)				1C22	
CK22 (1.1151)	1020		C20	2C22	20
C25 (1.0402)				1C25	
CK25 (1.1158)	1025	XC25	C25	2C25	25
C30 (1.0528)				1C30	
CK30 (1.1178)	1030	XC32	C30	2C30	30
C35 (1.0501)				1C35	
CK35 (1.1181)	1035	XC38	C35	2C35	35
C40 (1.0511)				1C40	
CK40 (1.1186)	1040	XC42	C40	2C40	40
C45 (1.0503)				1C45	
CK45 (1.1191)	1045	XC48	C45	2C45	45
C50 (1.0540)				1C50	
CK55 (1.1206)	1050		C50	2C50	50
C55 (1.0535)				1C55	
CK55 (1.1203)	1055	XC55	C55	2C55	55
C60 (1.0601)				1C60	
CK60 (1.1221)	1060		C60	2C60	60

1.8. CONSRUCTIONAL STEEL GRADES

DIN 17100	ASTM A-29	GOST 380-94 analogue
St37.2(1.0037)	1015	Ст3сп
44.2	~1023	Ст4сп
52.3	~1030	Ст5сп
60.2	~1042	Ст6сп

2. KIND OF PRODUCTS

Bloom with cross-section of 170-250 mm and square steel billet of 50-160 mm (with /without heat treatment).

Bars of diameter:

- 14-150 mm with or without surface peeling (with/without heat treatment);
- 150-190 mm with surface peeling (with/without heat treatment);
- bars with special surface finishing, dia. 2-120 mm (ground, polished, with/without heat treatment)
- square steel billet, cross section of 50-120 mm, suitable for the following heat treatment , including upsetting, forging, hot forming with/without heat treatment.

GRADE-SECTION PRODUCTS ASSORTMENT of the JSC Zlatoust Metallurgical Plant

3. SHAPES, DIMENSIONS, CROSS-SECTIONS, TOLERANCES FOR SHAPES AND DIMENSIONS

Kind of products	Dimension, mm	Length, m
bloom	170-250	3-5
Square billet	50-100	4-6
	120	5
	140-160	2-3,5
Round peeled bars	14-80	3-6
	> 80-190	3-6
Round bars without peeling	15-150	4-6
Round bars with special surface finishing	2-6	1,5-2,5
	> 6-10	1,5-3,5
	> 10-18	2-4
	>18-120	2,7-6

Kind of products	Dimension, mm	Max. tolerances, tolerances, mm	Straightness mm/1mm max	Cutting oblique, mm, max	Ovality, %	Twisting Grad/m	Diagonal difference
Bloom	170-180	+/-5,0	12	20		3	0,7 of max side tolerances
	190-200	+/-6,0	12	20		3	
	220-250	+/-7,0	12	20		3	
Square billet	50-65	+/-1,5	10	6		3	0,7 of max side tolerances
	70-90	+/-2,0	10	6		3	
	100-120	+/-2,5	10	6		3	
	140	+/-3,0	10	8		3	
	160	+/-4,0	10	8		3	
Round bar with peeling	14-190	DIN EN 10060 h11-h13	DIN EN 10060	< 5	DIN EN 10060		
Round bar with peeling	15-150	DIN EN 10060	DIN EN 10060	< 5	DIN EN 10060		
Round bar with peeling	2-120	h10-h13 To be agreed	0,5-1,0	< 5	Not more than 50 % of max tolerances sum		

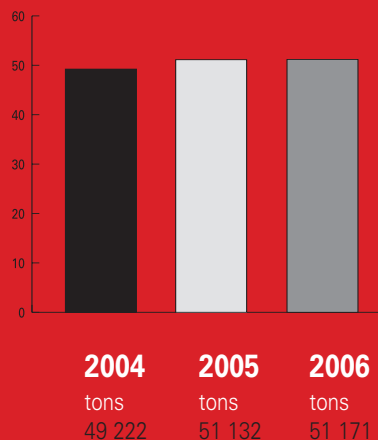
Nytva JSC

Today, Nytva JSC is a multiprofile company having great potential, which produces a wide range of products that find application in automotive, cable, engineering, and electrical branches of industry, at cartridge producing plants, mints and other multifarious enterprises.

Nytva JSC is one of the leaders in production of stainless steel kitchen-ware and flatware. Today it produces over ten different models of flatware, kitchen-ware, and over twenty items in a subject range.

Nytva JSC supports an effective strategy and development tactics for existing production development based on the current market conditions. The plant intends to ramp up current production, introduce development of production of new types of steel and bimetallic bars in compliance with customers' requirements, and for the aforesaid purposes funds are invested into modernization and renovation of the base.

Volume of output.



GRADE-SECTION PRODUCTS ASSORTMENT of the Nyтва JSC

Bimetals	Standards ISO 4954, ISO 6932, EN 10130, EN10139	Thickness, mm	Width, mm
bimetal 1	brass Cu90Zn10 (tombac) – steel – brass Cu90Zn10 (tombac)	1,0 to 3,2	50 to 265
bimetal 2	nickel – steel – nickel	0,3 to 2,2	10 to 280
bimetal 3	brass Cu90Zn10 (tombac) – steel – brass Cu90Zn10 (tombac)	0,3 to 2,2	10 to 310
bimetal 4	cupronickel Cu81Ni19 – steel – cupronickel Cu81Ni19	0,3 to 2,0	10 to 280
bimetal 5	aluminium – steel – aluminium	0,2 to 1,5	45 to 400
bimetal 8	cupronickel Cu81Ni19 – copper – cupronickel Cu81Ni19	0,3 to 2,0	10 to 280
bimetal 10	copper steel-copper	0,3 to 2,2	10 to 280
bimetal 13	brass Cu90Zn10 (tombac) - steel	0,3 to 2,2	10 to 280
bimetal 14	copper - steel	0,3 to 2,2	10 to 280
bimetal 15	brass Cu68Zn32 – steel – brass Cu68Zn32	0,3 to 2,2	10 to 310
bimetal 16	brass Cu68Zn32-steel	0,3 to 2,2	10 to 280
bimetal 17	German silver Cu65Zn15Zn20-steel-German silver Cu65Zn15Zn20	0,3 to 2,2	10 to 280
bimetal 20	nickel brass Cu75Ni5Zn20 – steel – nickel brass Cu75Ni5Zn20	0,3 to 2,2	10 to 280
Application	Manufacturing parts for electronic and technical devices. Manufacturing products by deep drawing. Substitute for non-ferrous metals. Manufacturing decorative articles. Manufacturing decorative articles		

GRADE-SECTION PRODUCTS ASSORTMENT of the Nyтва JSC

Standards	Name of product	Thickness in mm	Width in mm	Steel grades
ISO, 6932 ISO 4954, ISO 4954, EN 10025, EN 10111, EN 10130, EN 10132	Cold-rolled and hot-rolled strip and tape	0,1 ... 6,5	10 ... 400	S185, S235JR, S275JR, S355JR And other





PIPES & TUBES DIVISION

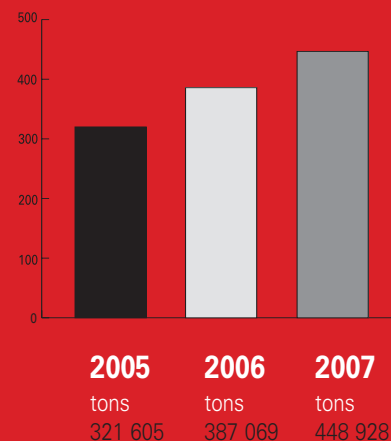
Novosibirsk Metallurgical Works named after Kuzmin, JSC

Novosibirsk Metallurgical Works named after Kuzmin, JSC is a sole manufacturer in Siberia of quality and special steel plates and sheets, cold-rolled band from more than 50 steel grades and alloys, wide range of electric-welded and cold-shaped, roll-formed section.

Such steel products are utilized in production of parts and devices for motor transport, agricultural machinery, rip and circular saws, cutting tools, measuring tools, friction disks, springs, bearings, electronics, etc.

Tubes and profiles produced are applied in machine-building for supporting frames of cars; in motor-car construction for driveshafts, shock absorbers, metal constructions; in agriculture for water supply systems and land reclamation, construction of green-houses; in construction and municipal engineering for heat and water distribution as well as for highway safety fences and consumer goods production.

Volume of output.



GRADE-SECTION PRODUCTS ASSORTMENT of the Novosibirsk Metallurgical Works

Name of product	Sizes in mm	Length in m	Steel grades
Round, square and rectangular hollow sections	20,0x2,8 ... 159,0x4,5 20x20x1,5 ... 80x80x3 20x30x1,5 ... 110x60x4,5	5,9 ... 11,7	S235JRH, S355J2H And other
Pipes for water and gas supply	1/2" ... 4"	5,9 ... 11,7	St 33, S185
Electric-welded round steel pipes	20,0x2,8 ... 159,0x4,5	5,9 ... 11,7	St 37, St 44, St 52 S235JR, S275JR, S355JR And other
Electric-welded profile precision steel pipes	20x20x1,5 ... 80x80x3,0 20x30x1,5 ... 110x60x4,5	5,9 ... 11,7	St 37, St 44, S235JR, S355JR And other

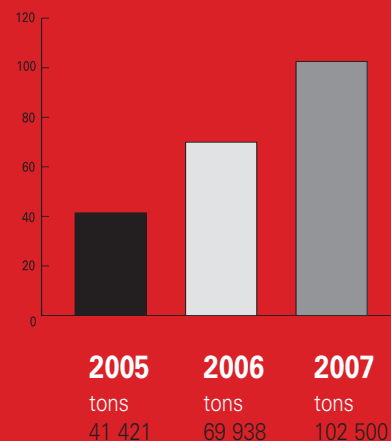
Volgograd Small Diameter Pipe Works, Ltd

Today, main production range of Volgograd Small Diameter Pipe Works, Ltd, includes electric welded water and gas steel pipes and shaped pipes. The plant also produces special pipes applied in production of complex household and industrial devices, in automotive industry.

The products of our plant are used for production of refrigerators STINOL, ORSK, NORD and amount to 30% on refrigeration pipes market. Moreover, today the plant has a firm position on automotive pipes market. Almost all automobile plants of Russia and CIS are among the partners of Volgograd Small Diameter Pipes. Almost all the products of Volgograd Small Diameter Pipe Works, Ltd are exported to foreign countries, including the former Soviet republics.

Presently, on the basis of the strategy of Group of Companies ESTAR the plant performs the activities directed to product quality improvement – quality management has been enhanced, capital repairs and modernization of two tubular mills has been carried out, and above that slitting unit has been modernized which allowed to reduce raw material costs by 50-80 USD per month. New equipment for manufacturing of other types of production is to be purchased as well as packing equipment. Comprehensive market research is carried out to cover new markets.

Volume of output.



GRADE-SECTION PRODUCTS ASSORTMENT of the Volgograd Small Diameter Pipe Works, Ltd

Name of product	Sizes in mm	Length in m	Steel grades
Round, square and rectangular hollow sections	20,0x2,8 ... 159,0x4,5 20x20x1,5 ... 60x60x2,0 20x30x1,5 ... 80x40x3,0	5,9 ... 11,7	S235JRH, S355J2H And other
Pipes for water and gas supply	1/2" ... 4"	5,9 ... 11,7	St 33, S185
Electric-welded round steel pipes	20,0x2,8 ... 159,0x4,5	5,9 ... 11,7	St 37, St 44, St 52 S235JR, S275JR, S355JR And other
Electric-welded profile precision steel pipes	20x20x1,5 ... 60x60x2,0 20x30x1,5 ... 80x40x3,0	5,9 ... 11,7	St 37, St 44, S235JR, S355JR And other

Name of product	Width in mm	Thickness in mm	Steel grades
Cold-rolled and hot-rolled strip and tape	12 ... 720	0,5 ... 6,0	S185, S235JR, S275JR, S355JR And other

Etching, heat treatment, side shearing of strip under the agreement

Steel Profile, CJSC

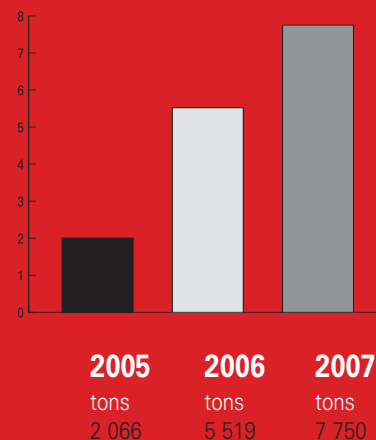
Novosibirsk metallurgical works Steel Profile, CJSC, started up in 2001. It specializes in production of steel thin-wall pipes of small diameter.

Thin-wall pipes are applied in «air-ducts» of power equipment, for production of light-weight constructions, in furniture and automotive industry.

Core customers buying thin-wall pipes are Sverdlovskenergo, manufacturing overhaul plant; Omskenergo, manufacturing overhaul plant; Novosibirskenergo, manufacturing overhaul plant; NESCO; Barnaul Plant Energomash; Barnaul Heat Network; Altayteplokomplekt; Krasnoyarsk Boiler Plant; Krasnoyarskenegro, manufacturing overhaul plant, and many others. There is also a dealer network working with customers buying thin-wall pipes for furniture production, and it covers the regions of Siberia and the Far East.

Novosibirsk Metallurgical Works named after Kuzmin, JSC, is a principal raw materials supplier for Steel Profile, CJSC, due to the geographical location of the plants, which perfectly fits into cooperation line of Group of Companies ESTAR.

Volume of output.



GRADE-SECTION PRODUCTS ASSORTMENT of the Steel Profile, CJSC

Name of product	Sizes in mm	Length in m	Steel grades
Round, square and rectangular hollow sections	16,0x1,2 ... 51,0x1,5 20x20x1,5 ... 80x80x4,5 25x40x1,5 ... 80x60x4,5	5,9 ... 11,7	S235JRH, S355J2H And other
Electric-welded round steel pipes	16,0x1,2 ... 51,0x1,5	5,9 ... 11,7	St 37, St 44, St 52 S235JR, S275JR, S355JR And other
Electric-welded profile precision steel pipes	20x20x1,5 ... 80x80x4,5 25x40x1,5 ... 80x60x4,5	5,9 ... 11,7	St 37, St 44, S235JR, S355JR And other

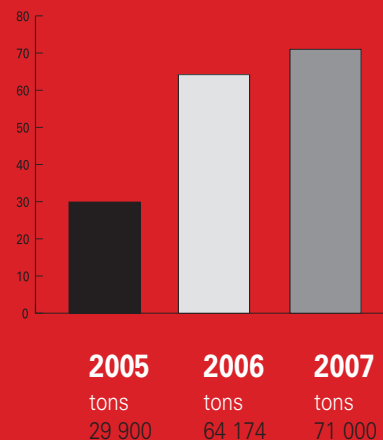
Engels Pipe Works, CJSC (EPW CJSC)

Engels Pipe Works, CJSC (EPW CJSC) is one of the most stable and dynamic firms of the Saratov Region.

High quality of pipes produced, their fail-safety and durability in operation allows the plant to be highly competitive on the market of similar production. Unexceptionable customer servicing at EPW CJSC guarantees long-term cooperation with the firms of the Saratov Region as well as with big businesses of other regions. The plant actively sells steel pipes and tubes and flat bars in the regions of Russia. A principle of non-stop technology improvement and new production development is taken as the basis for the plant's technical policy. New products consist about 50% of the output.

The plant is well equipped with up-to-date technical equipment, production and service shops, has highly qualified engineering personnel that is able to solve the most complicated production, technological and design tasks.

Volume of output.



GRADE-SECTION PRODUCTS ASSORTMENT of the Engels Pipe Works, CJSC (EPW CJSC)

Name of product	Sizes in mm	Length in m	Steel grades
Round, square and rectangular hollow sections	20,0x2,8 ... 159,0x4,5 20x20x1,5 ... 80x80x3,0 20x30x1,5 ... 110x60x4,5	5,9 ... 11,7	S235JRH, S355J2H And other
Pipes for water and gas supply	1/2" ... 4"	5,9 ... 11,7	St 33, S185
Electric-welded round steel pipes	20,0x2,8 ... 159,0x4,5	5,9 ... 11,7	St 37, St 44, St 52 S235JR, S275JR, S355JR And other
Electric-welded profile precision steel pipes	20x20x1,5 ... 80x80x3,0 20x30x1,5 ... 110x60x4,5	5,9 ... 11,7	St 37, St 44, S235JR, S355JR And other





LONG PRODUCTS DIVIZION

Rostov Steel Works, Ltd (REMZ Ltd)

Rostov Steel Works, Ltd (REMZ Ltd) is a new modern electrometallurgical plant currently under construction in Shakhty, Rostov Region. Production capacity of the plant is about 1 mln tons of liquid steel per year. Raw materials are scrap, finished products – concast square billet which is a universal raw material for semi-integrated steel works, as well as long products (re-bars for concrete products, and wire rods).

The plant is being equipped with imported state-of-the-art primary technological equipment of the leading world manufacturers:

«CONCAST» 90 t arc furnace; «CONCAST» continuous casting machine; «TAGLIAFERRI» ladle furnace; «SIAD» air products separation shop; rolling mill, section mill, wire rod block, «SIDERMONTAGGI» heating furnace. In addition to arc-furnace melting shop the complex includes the following objects supporting the operation of the whole complex: scrap preparation yard; covered warehouse for bulk solids and ferroalloys; gas purification of the shop; oxygen plant; compressed air plant.

1-st stage

Starting an electrometallurgical production – July, 2007

Composition of product: section – 100%

2-nd stage

Rolling mill start up – January, 2008

Composition of product:

section – 25%

armature and wire rod – 75%

GRADE-SECTION PRODUCTS ASSORTMENT of the Rostov Steel Works, Ltd (REMZ Ltd)

1. Carbon commercial quality steel according to GOST 380-88.

DIN 17100	ASTM A-29	GOST 380 – 88
	ANALOGUE	
St37.2(1.0037)	1015	Ст3сп
44.2	~1023	Ст4сп
52,3	~1030	Ст5сп

2. Constructional, carbon fine steel according to GOST 1050-88

DIN 17200 DIN 17210	ASTM A – 29	NFA 35-351 NFA 35-352	UNI 7845 UNI 7846	EN 10083	GOST 1050 – 88 analogue
C22(1.0402)				1C22	
CK(1.1151)	1020		C20	2C22	20
C30(1.0528)					
CK30(1.1178)	1030	XC32	C30	2C30	30
C40 (1.0511)				1C40	
CK40(1.1186)	1040	XC42	C40	2C40	40
C50 (1.0540)				1C50	
CK55(1.1206)	1050		C50	2C50	50

1. Constructional low alloyed steel.

ASTM A 615	DIN 488T.1	GOST 10884 -94
A615 Grade 60	1.0428	35ГС
A615 Grade 75		25Г2С
A105		09Г2С

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